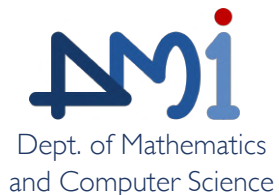




University of Cagliari  
Ph.D. Program in Mathematics and Computer Science  
Computer Science Track



# Polycubes Optimization and Applications

From the Digital World to Manufacturing

Candidate  
**Gianmarco Cherchi**

Supervisor  
**Riccardo Scateni**

February 27<sup>th</sup>, 2019

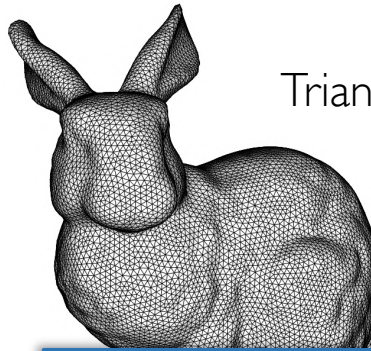
---

# Meshes and Polycubes

---

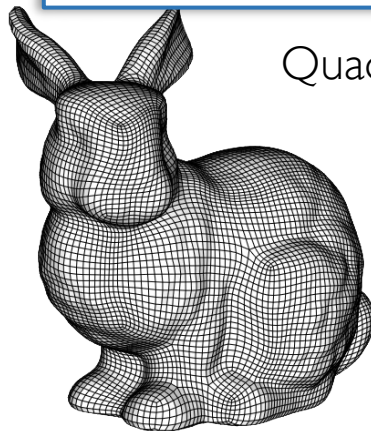
# Meshes

Surface meshes

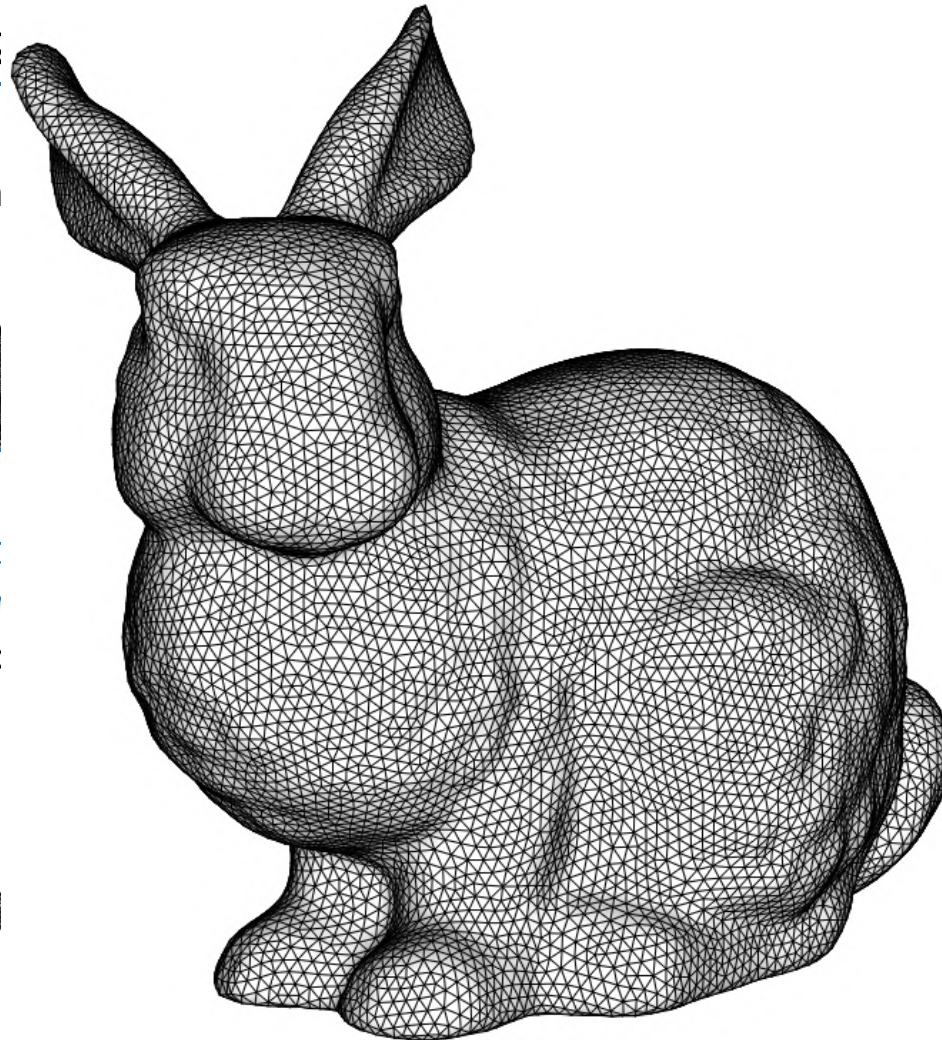


Triangle

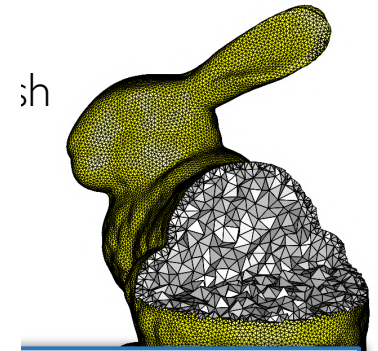
*animation  
game development*



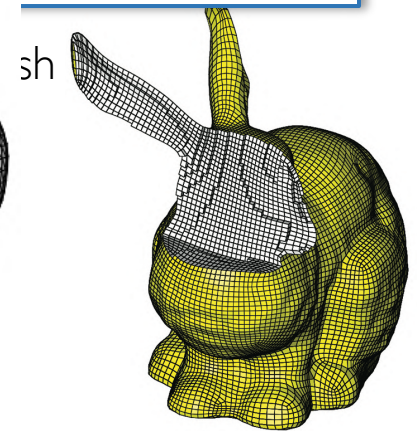
Quadrilateral



Volume meshes

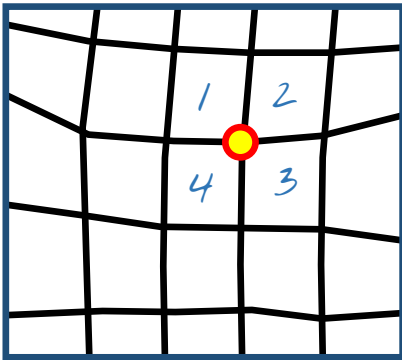


*physics and  
fluid simulation*

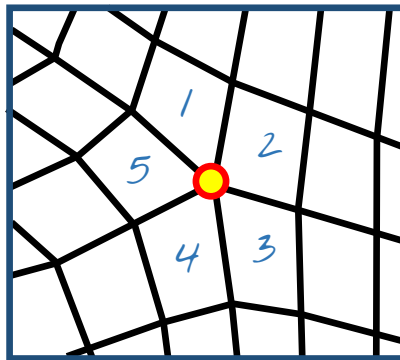


# Mesh singularities

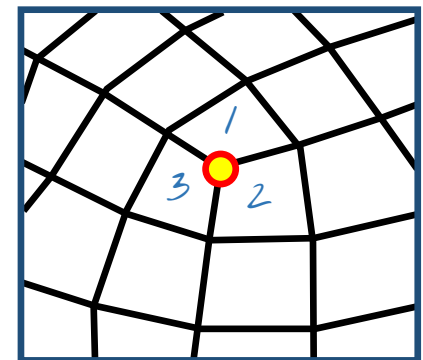
Quad-mesh example



regular vertex (val. 4)

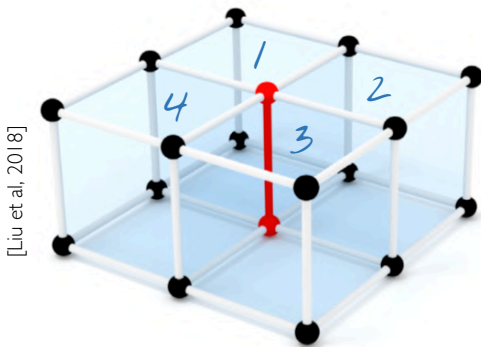


singular vertex (val. 5)

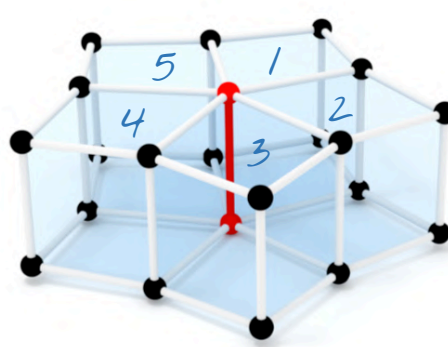


singular vertex (val. 3)

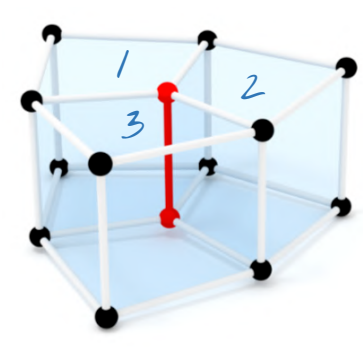
Hex-mesh example



regular edge (val. 4)



singular edge (val. 5)



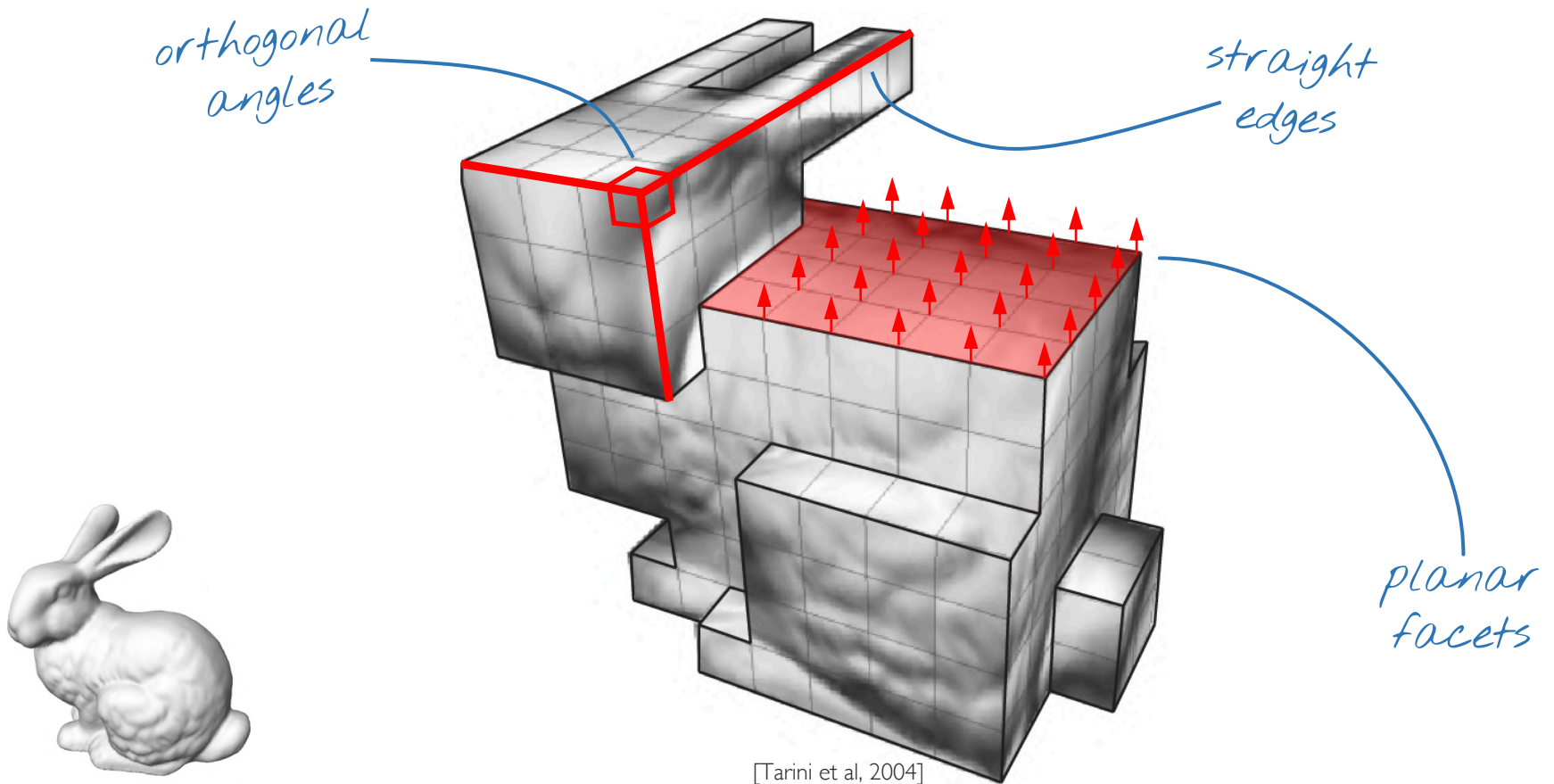
singular edge (val. 3)

[Liu et al, 2018]

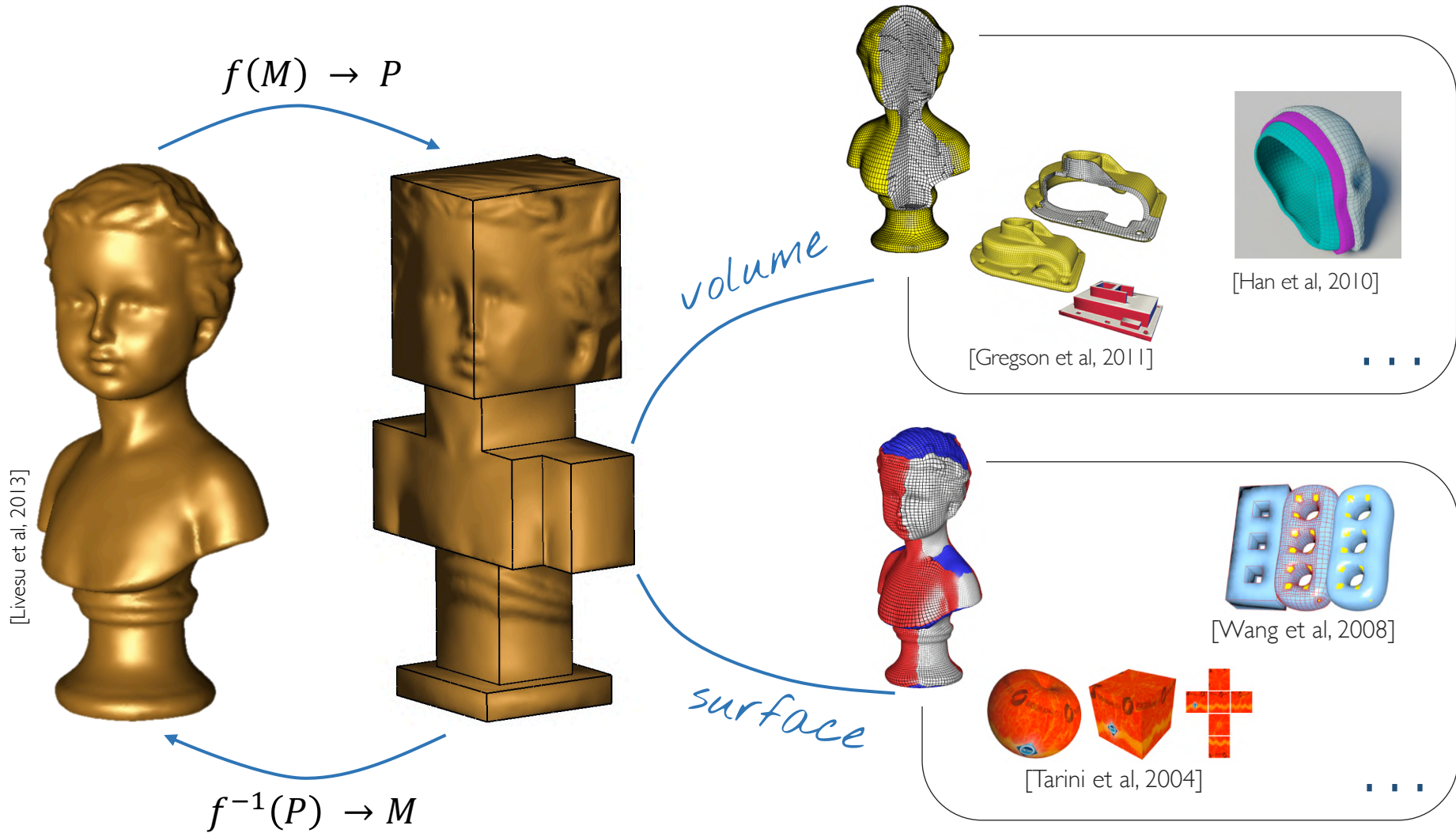


# Polycubes

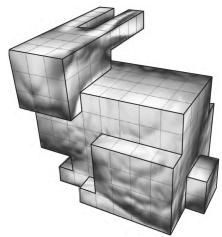
A polycube is a very simple representation (orthogonal polyhedra) of a tridimensional model, made up of a set of connected cuboids.



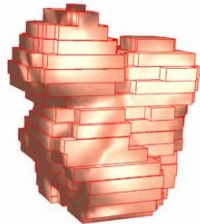
# Polycubes



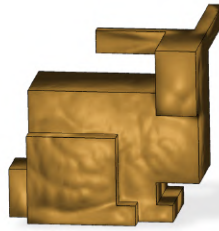
# Polycubes – State of the art



[Tarini et al. 2004]



[He et al. 2009]



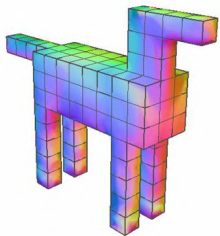
[Livesu et al. 2013]



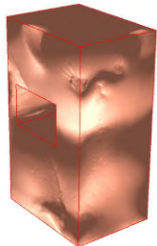
[Huang et al. 2014]



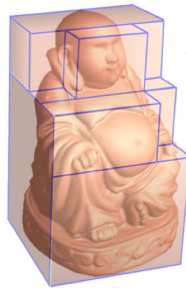
[Zhao et al. 2018]



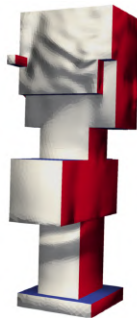
[Lin et al. 2008]



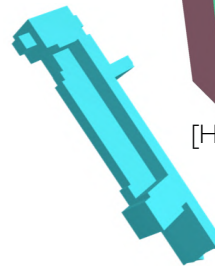
[Wang et al. 2008]



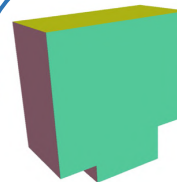
[Wan et al. 2011]



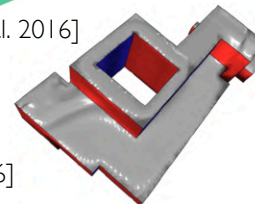
[Gregson et al. 2011]



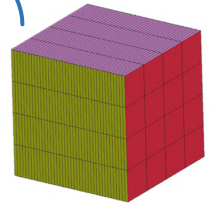
[Fang et al. 2016]



[Hu et al. 2016]

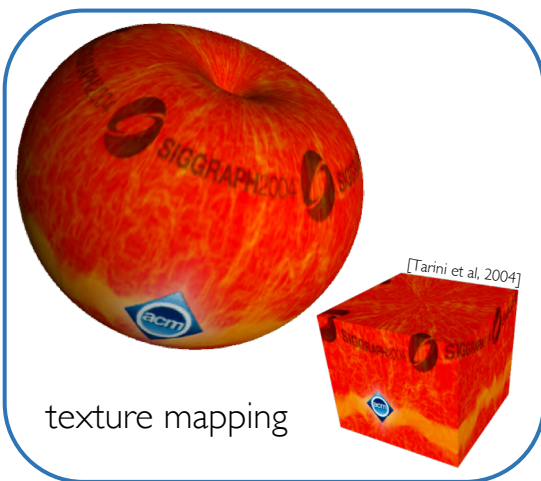
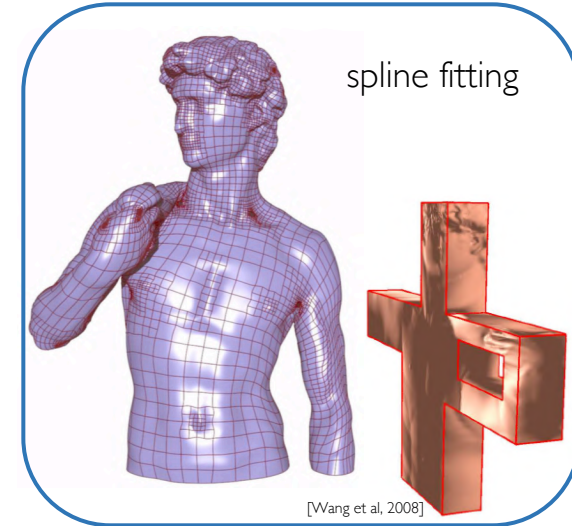
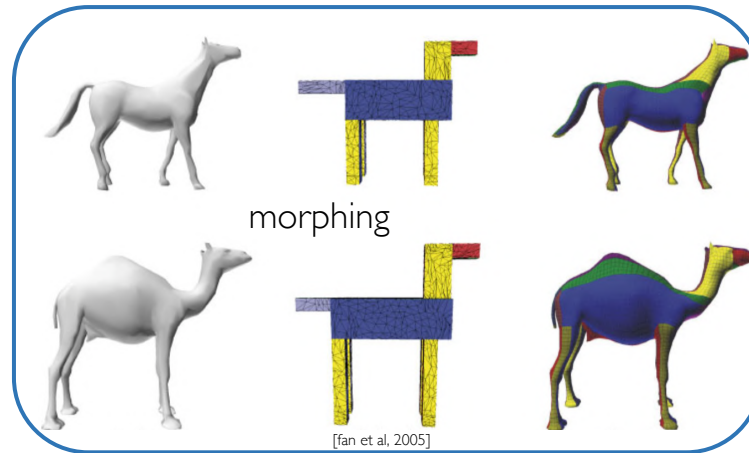
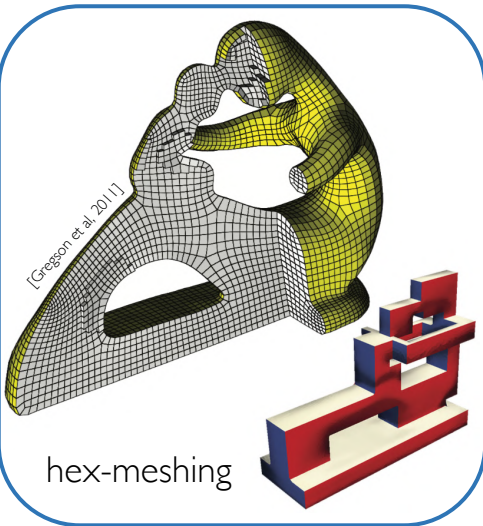


[Fu et al. 2016]

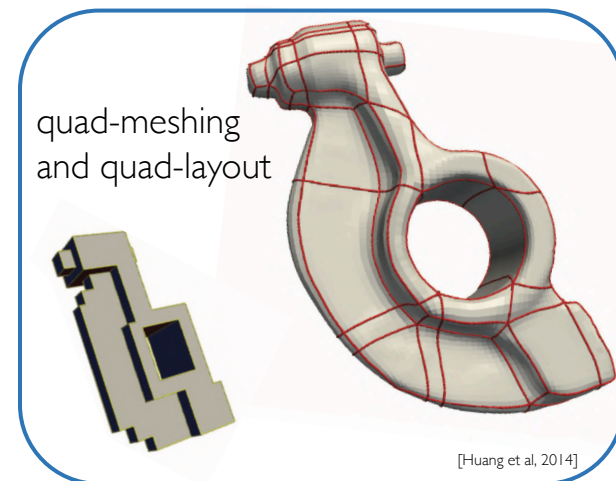


[Hu et al. 2017]

# Why polycubes?



*and others...*



---

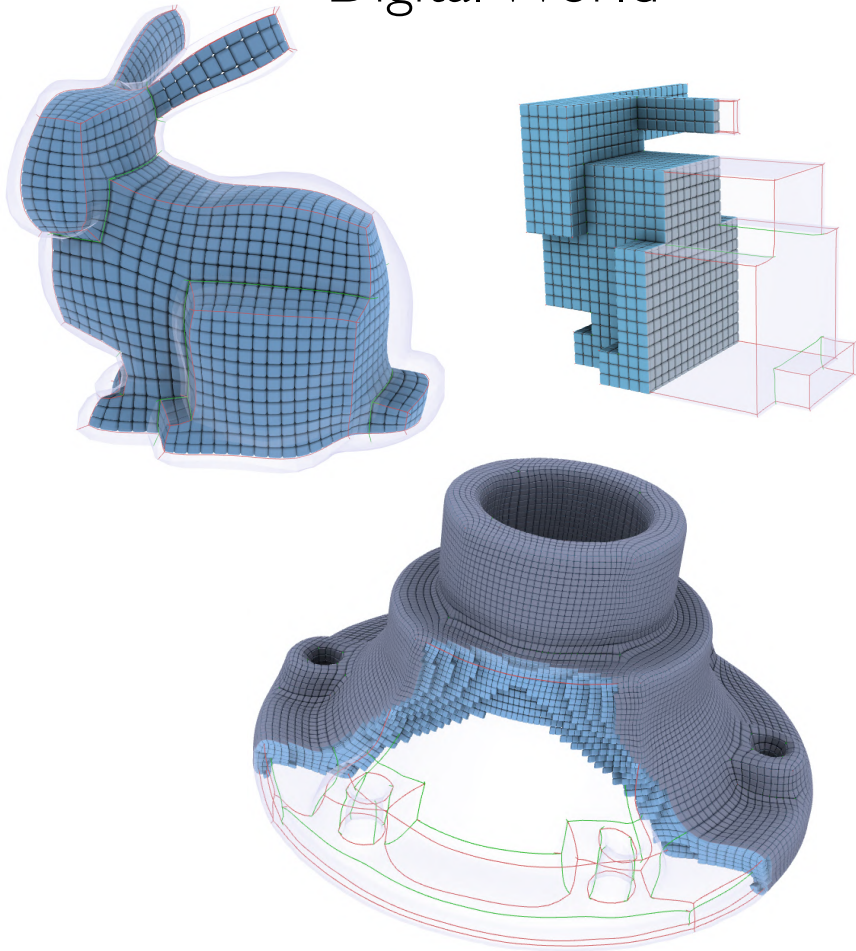
# Polycubes Optimization and Applications

---



# From the digital world to manufacturing

Digital World



Fabrication



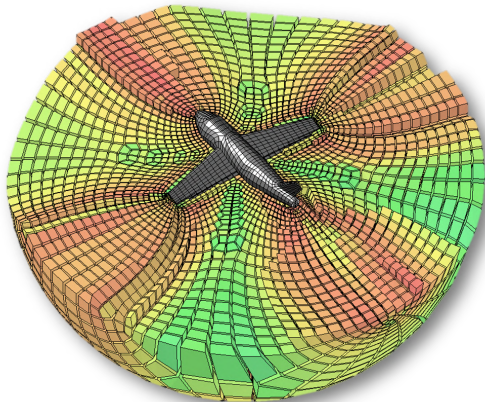
---

# Polycubes for Hex-meshing

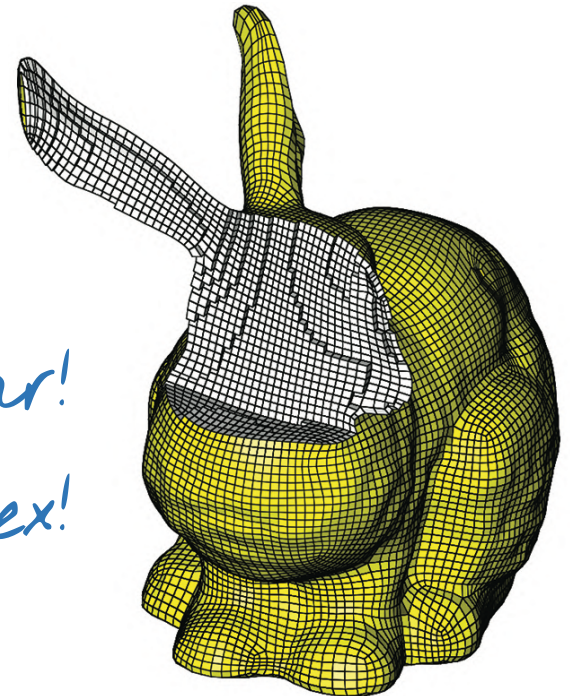
---

# What is a hex-mesh?

- A hexahedral mesh is a volumetric mesh where each element is a **hexahedron**
- The union of all elements is the desired volume

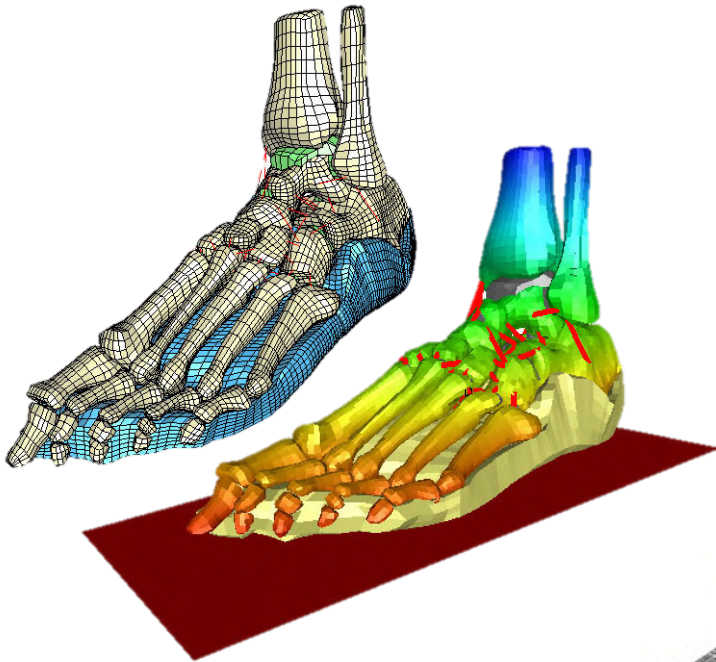


*may not be planar!*  
*may not be convex!*

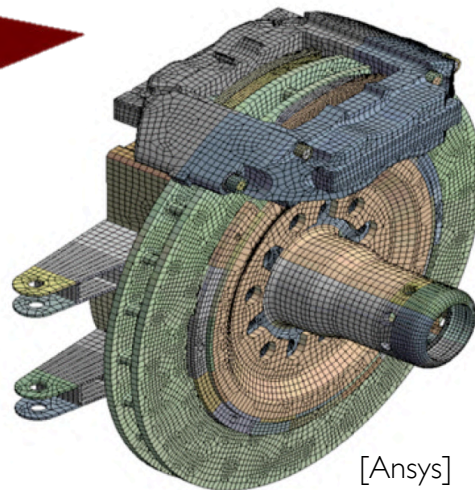


# Why hex-meshes?

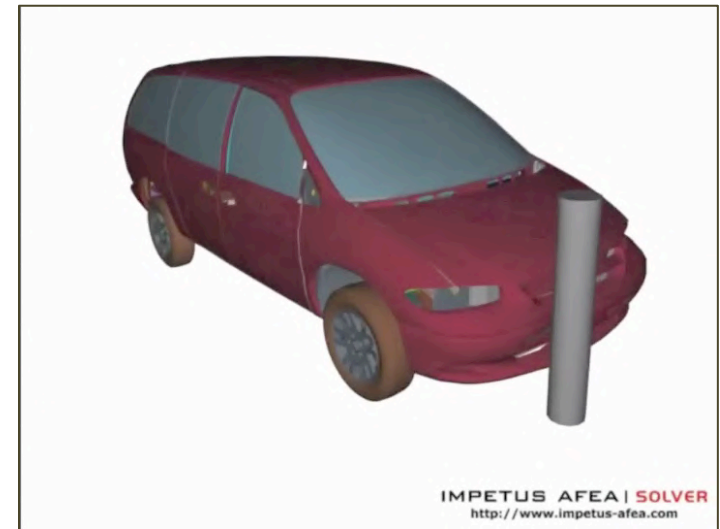
## Simulations via Finite Elements Methods



[TrueGrid]



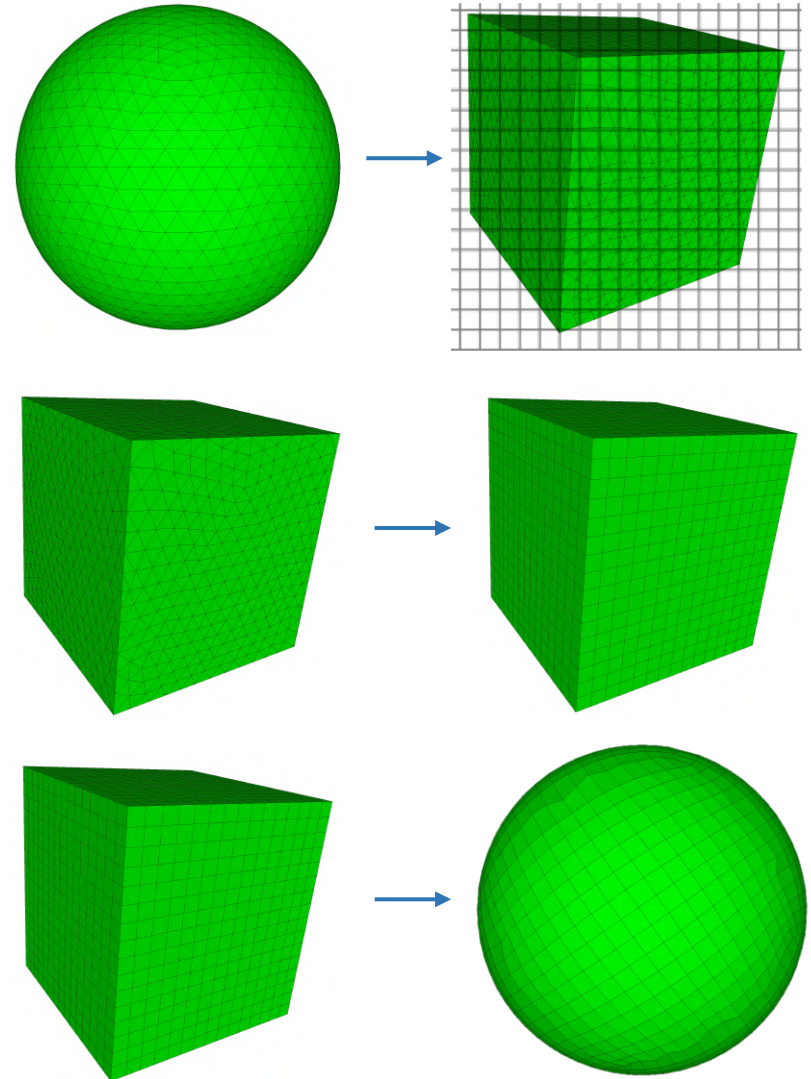
[Ansys]



*animation↑*

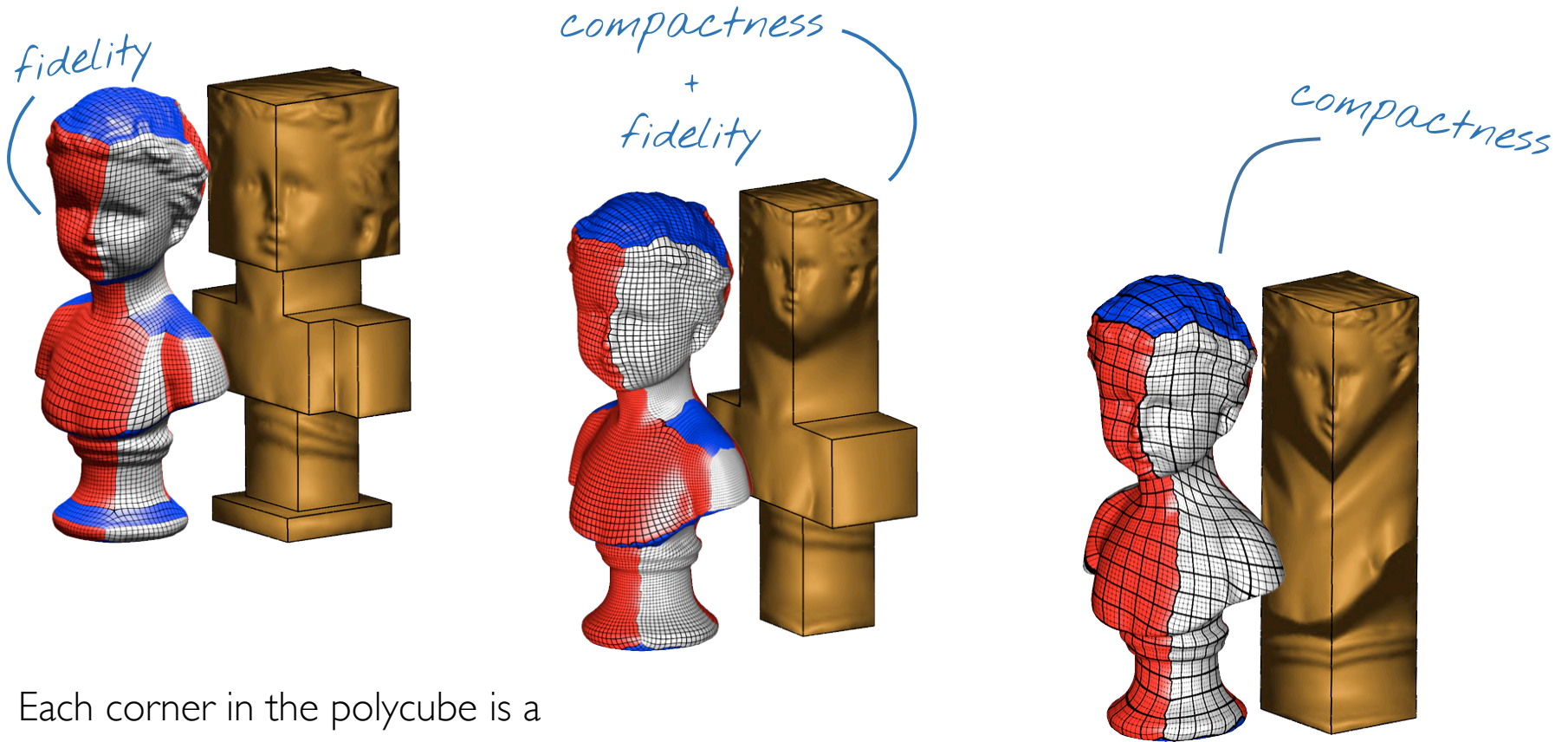
# Polycube-based meshing pipeline

- We **map** the volume of the shape to the **polycube space**, where the generation of the hex-mesh is easier
- We define the **mesh structure** in such space
- We use the **inverse mapping** to bring the hex-mesh back to  $\mathbb{R}^3$





# Polycube structure → hex-mesh structure



- Each corner in the polycube is a singularity in the final mesh
- The polycube compactness influences the mapping distortion

---

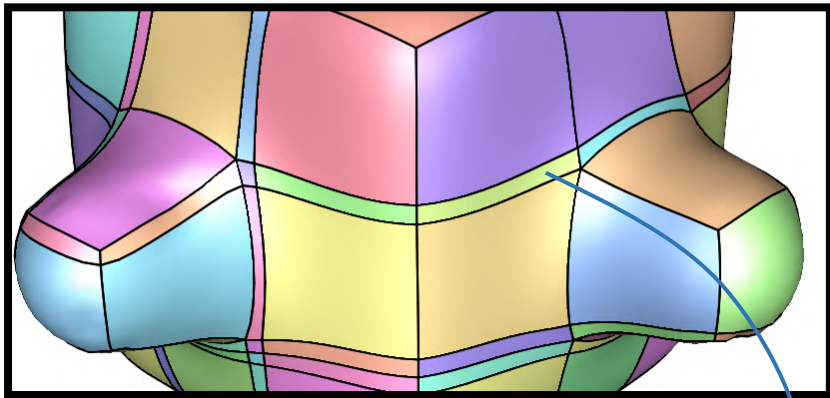
# Contribution #1: Polycube Optimization and Corner Alignment

---

# The singularity misalignment problem

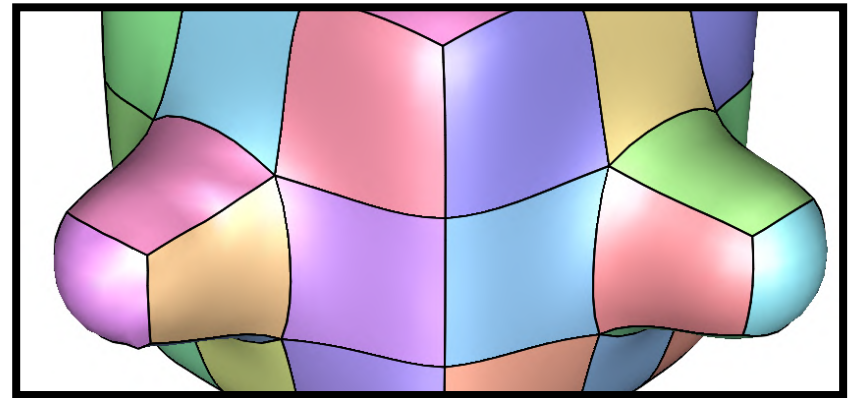
Mesches **with** singularity misalignments → “Poor” structure

Mesches **without** singularity misalignments → “Good” structure



the “nearly miss” problem

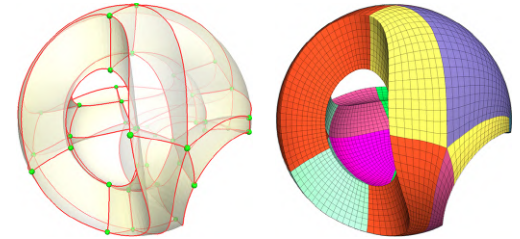
*separatrices*



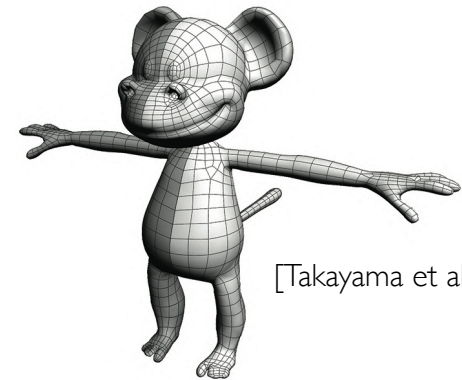
aligned singularities

# Singularity alignment

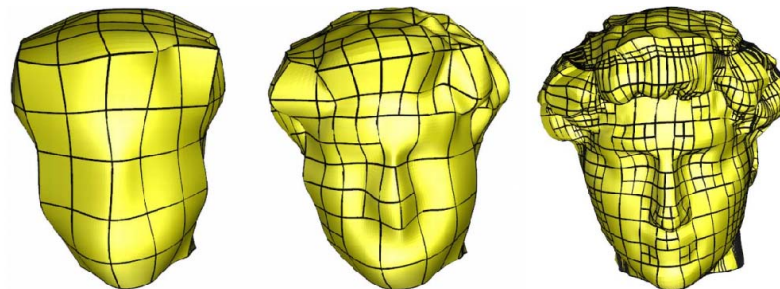
- Having a good singularity alignment is important in a number of applications:
  - High quality hex-meshes for simulation
  - High quality quad-meshes for animation
  - Higher order-meshing
  - Benefits for memory requirements
  - Benefits for performance speedup



[Gao et al. 2015]



[Takayama et al. 2013]

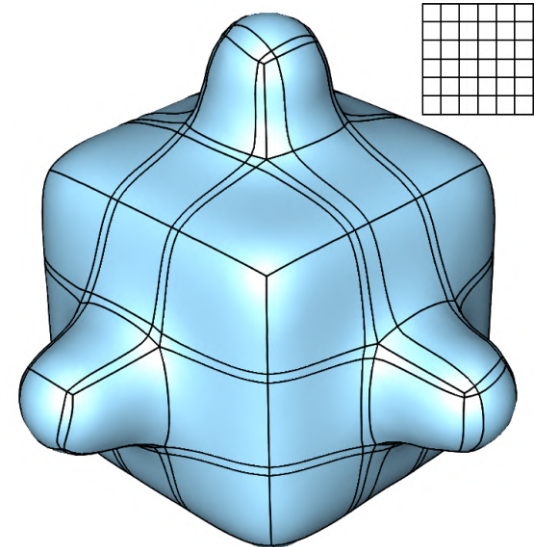
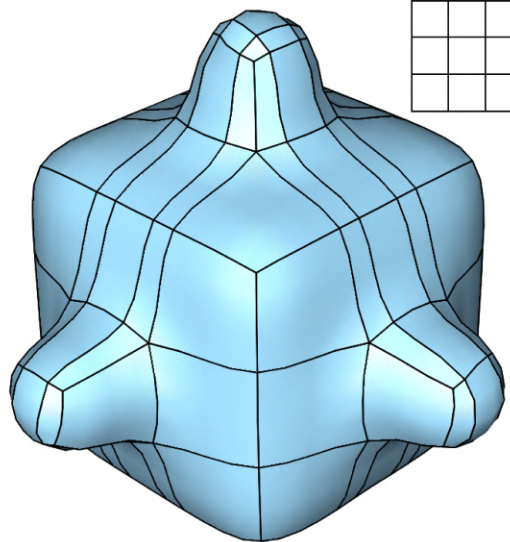
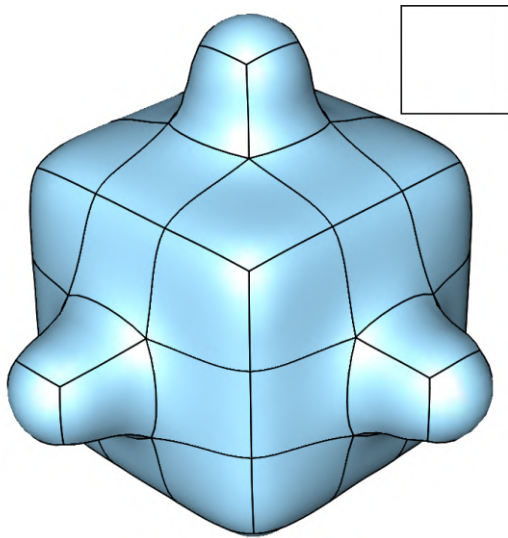


[Li et al. 2013]

# Another problem to solve

---

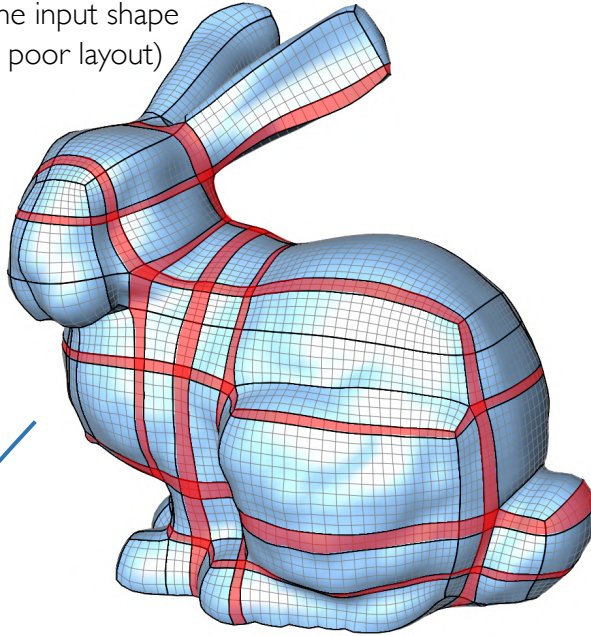
- Polycube in an integer lattice
- Different lattice densities generate different mesh structures



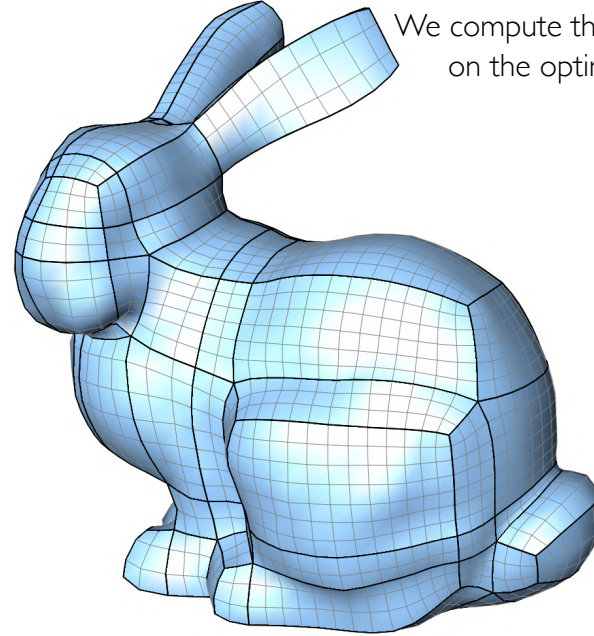


# Idea: Alignment in the polycube space

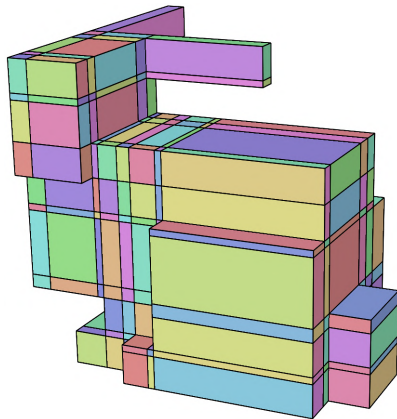
We start from the input shape  
(unstructured / poor layout)



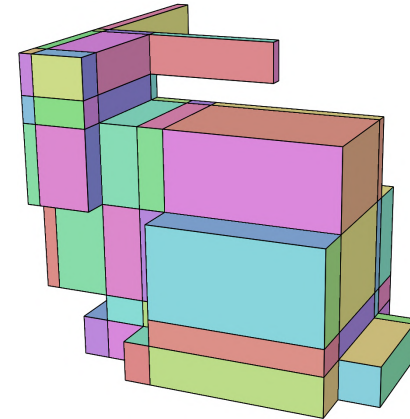
We compute the final model based  
on the optimized polycube



We compute  
its polycube



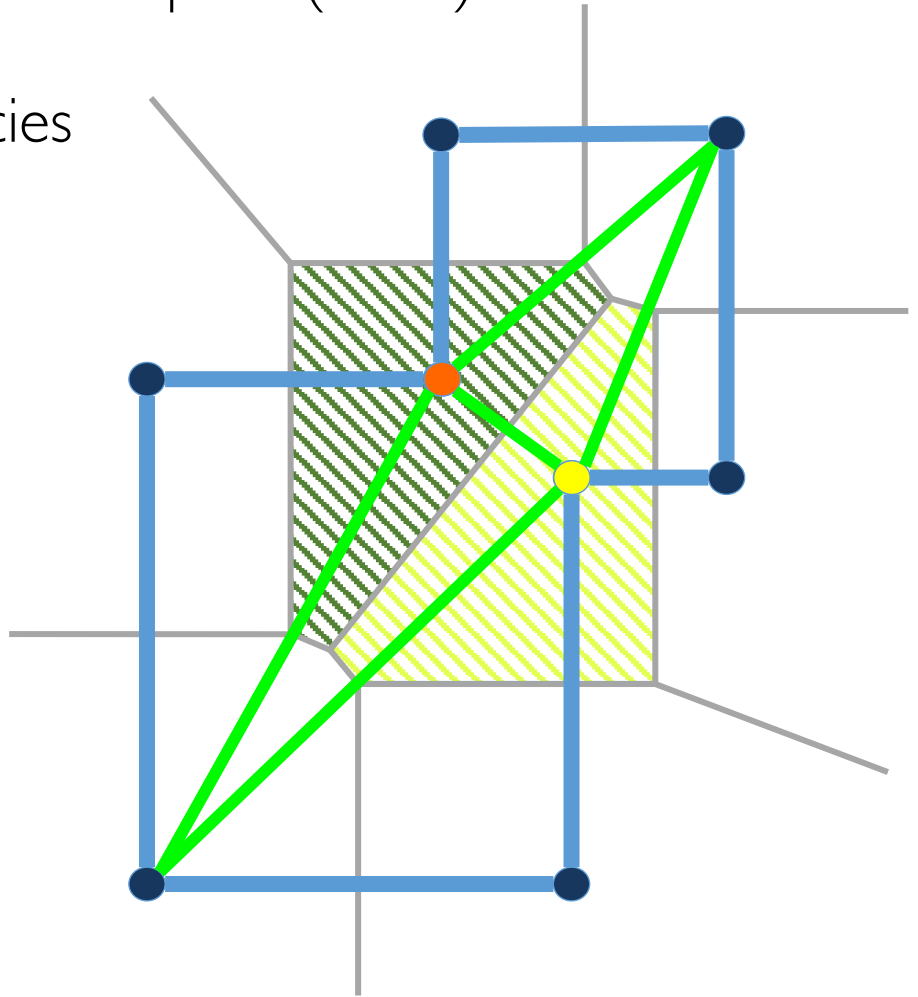
We optimize  
the polycube  
(corner alignment)



# Corner pairing

Voronoi based heuristic to find corner pairs (**A** set)

Pruning of the graph of adjacencies



# Corner alignment

A mathematical model with integer variables

$$\begin{aligned} \min E &= E_{align}(A) + \lambda \cdot E_{shape} \\ \text{s.t.} & \text{structural constraints} \end{aligned}$$

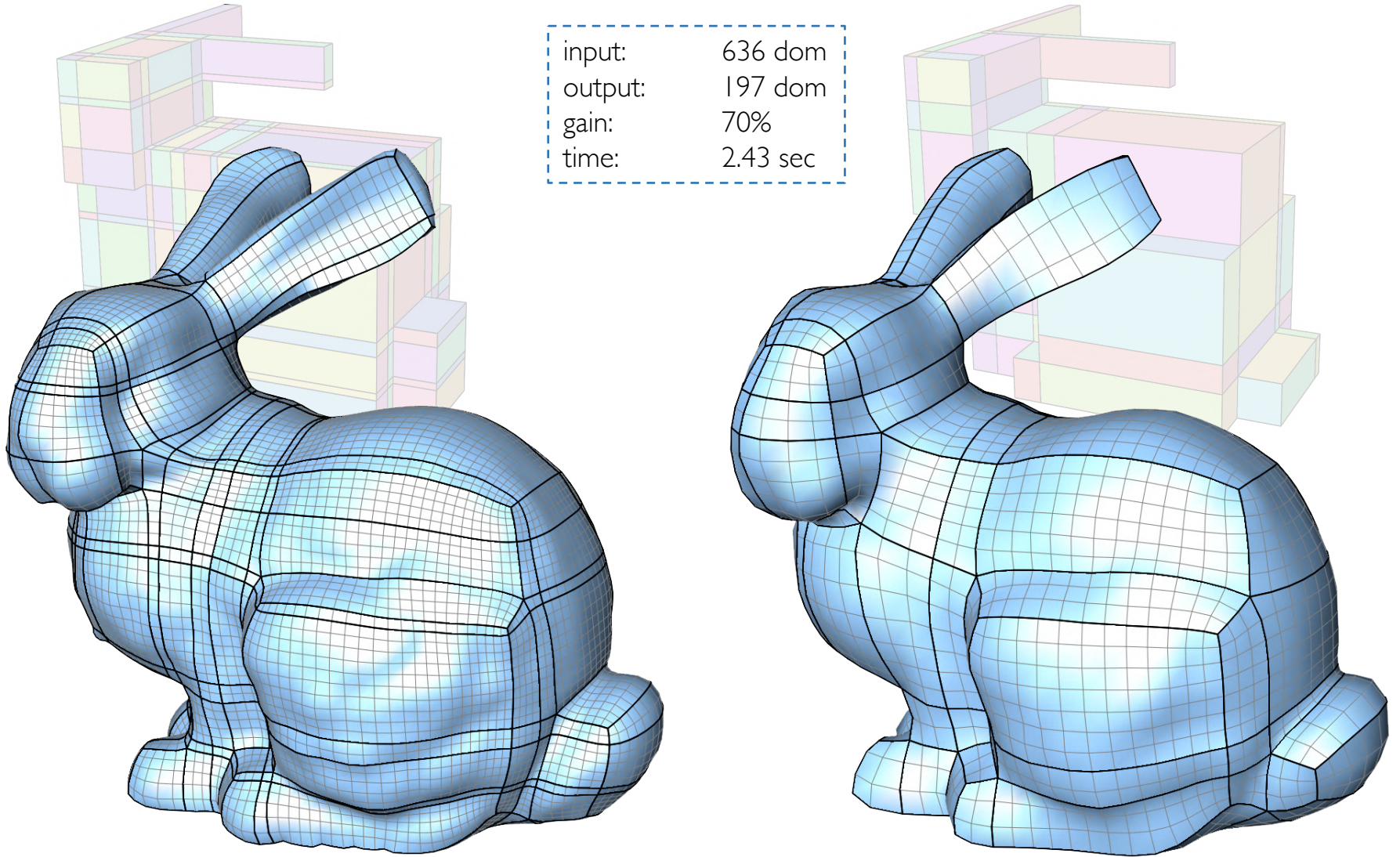
$$E_{align} = \sum_{(c,c') \in A_x} (c_x - c'_x)^2 + \sum_{(c,c') \in A_y} (c_y - c'_y)^2 + \sum_{(c,c') \in A_z} (c_z - c'_z)^2$$

$$E_{shape} = \sum_c \|c - \tilde{c}\|^2$$

$\lambda = \text{trade-off factor}$

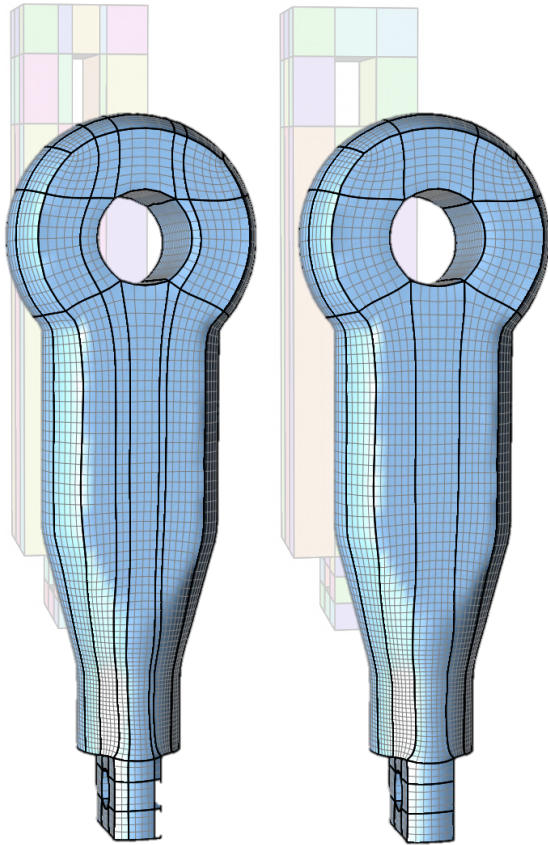
- Collinearity of end-points
- Avoid edge collapse (length  $\geq 1$ )
- Avoid corner collapse
- Dummy vertices and edges

# Results



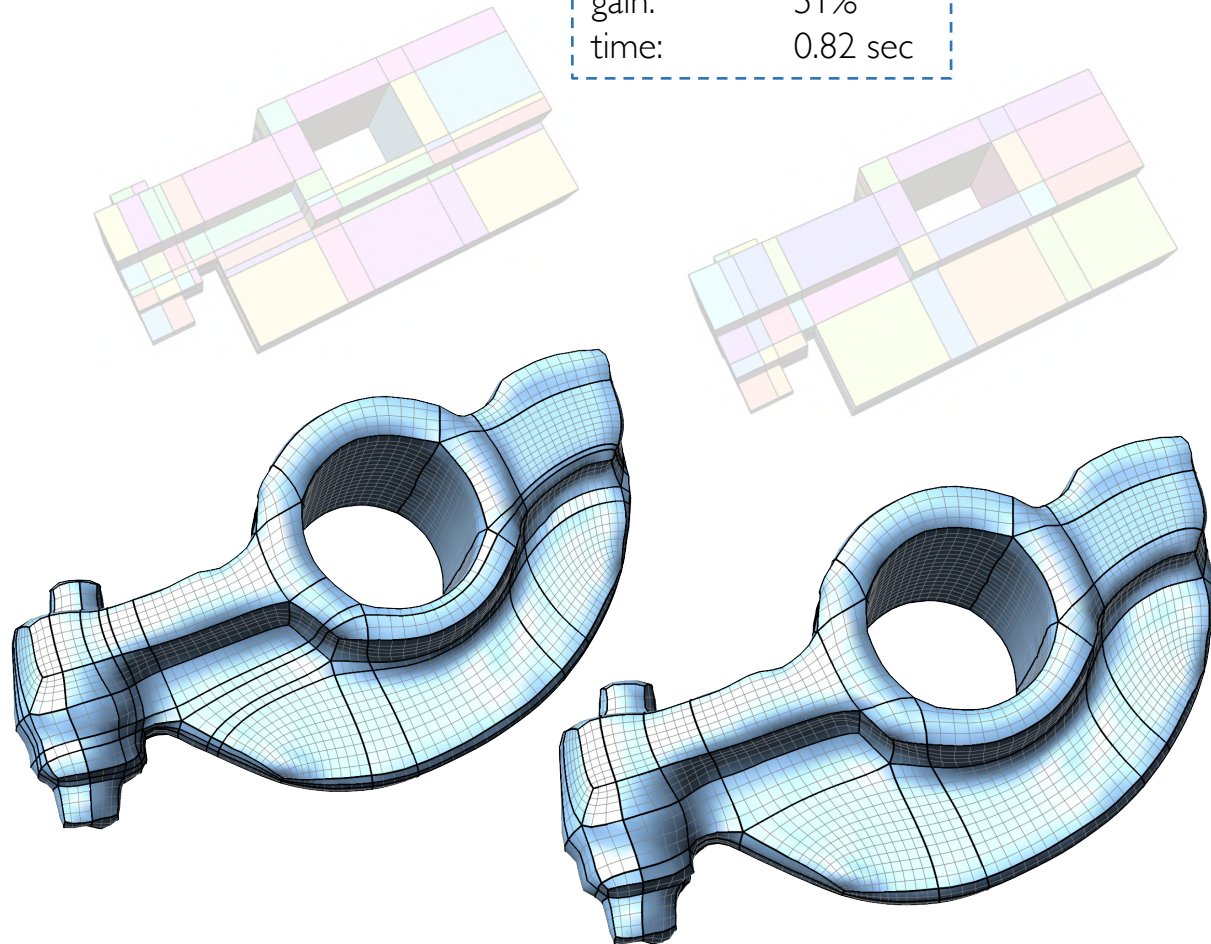


# Results



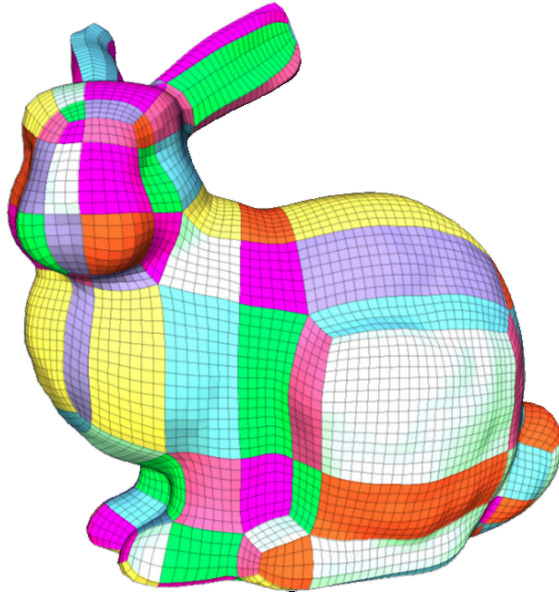
input:	184 dom
output:	114 dom
gain:	38%
time:	1.33 sec

input:	684 dom
output:	332 dom
gain:	51%
time:	0.82 sec



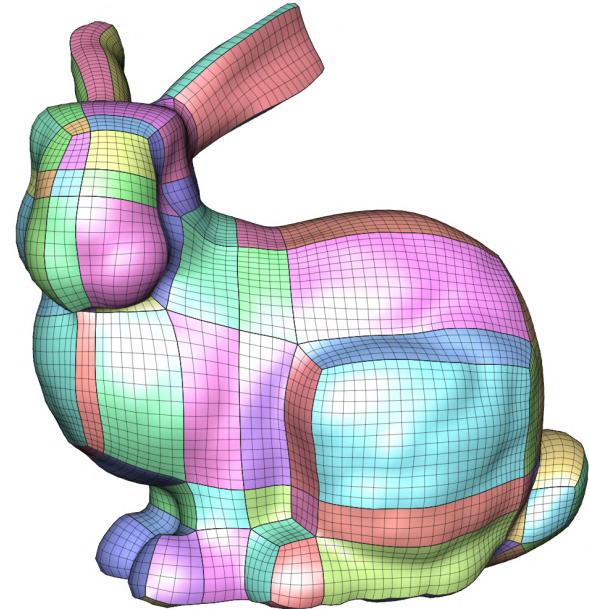


# Comparison



[Gao et al. 2015]

input:	580 dom
output:	194 dom
gain:	67%
time:	from 1 m to $\frac{1}{2}$ h



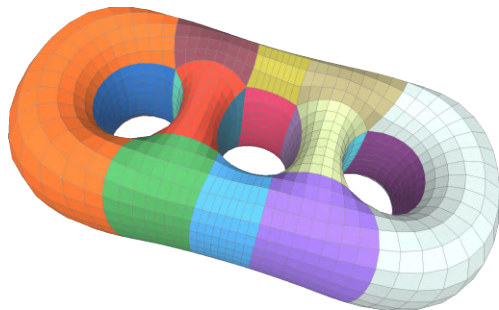
[Ours]

input:	636 dom
output:	197 dom
gain:	70%
time:	2.43 secs

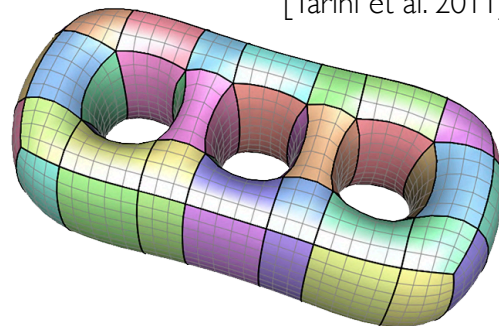
- Comparable results
- Time: two orders of magnitude lower

# Limitations

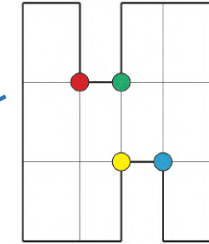
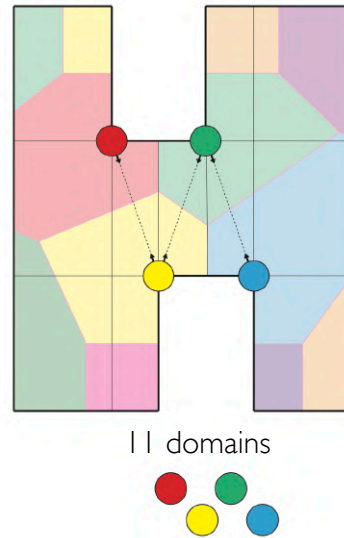
- Corner pairing
- Domain number
- Mapping distortion



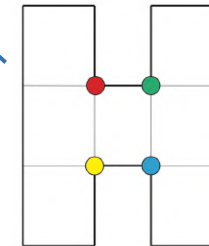
[Tarini et al. 2011]



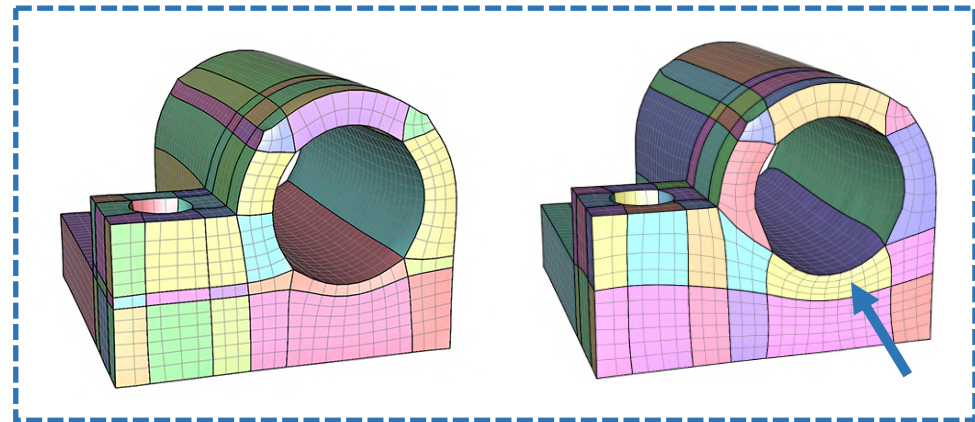
[Ours]



10 domains



7 domains



## About this work



# Polycube Simplification for Coarse Layouts of Surfaces and Volumes

Computer Graphics Forum  
Wiley 2016



G. Cherchi, R. Scateni  
*University of Cagliari (IT)*



M. Livesu  
CNR-IMATI, Genoa (IT)



Work presented at the IGS 2016  
SGP Chapter – June 2016  
Berlin (GE)



models available on  
*hexalab.net*

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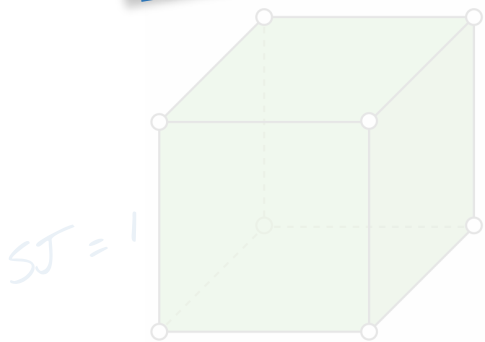
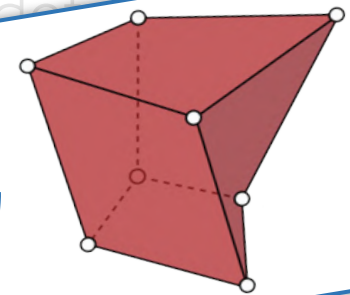
# Contribution #2: Selective Padding for Polycube-based Hex-meshes

---

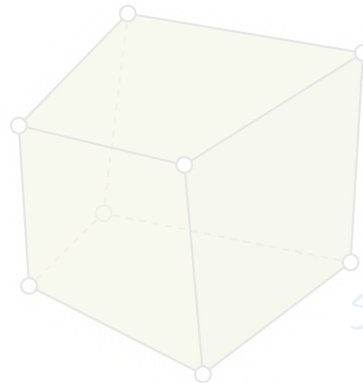
# Scaled Jacobian (SJ)

- It is the most popular **quality metric** for hex-meshes
- It measures the quality of a hexahedron defined within the range  $[-1, 1]$ .

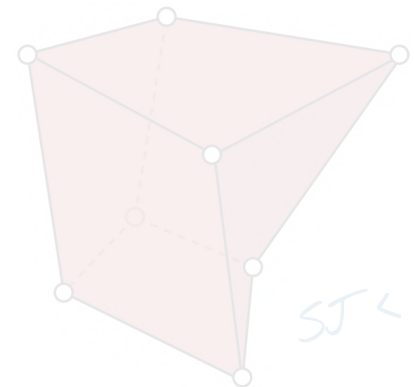
even *ONE* non-convex (inverted) element makes meshes unusable!



$SJ = 1$



$SJ > 0$

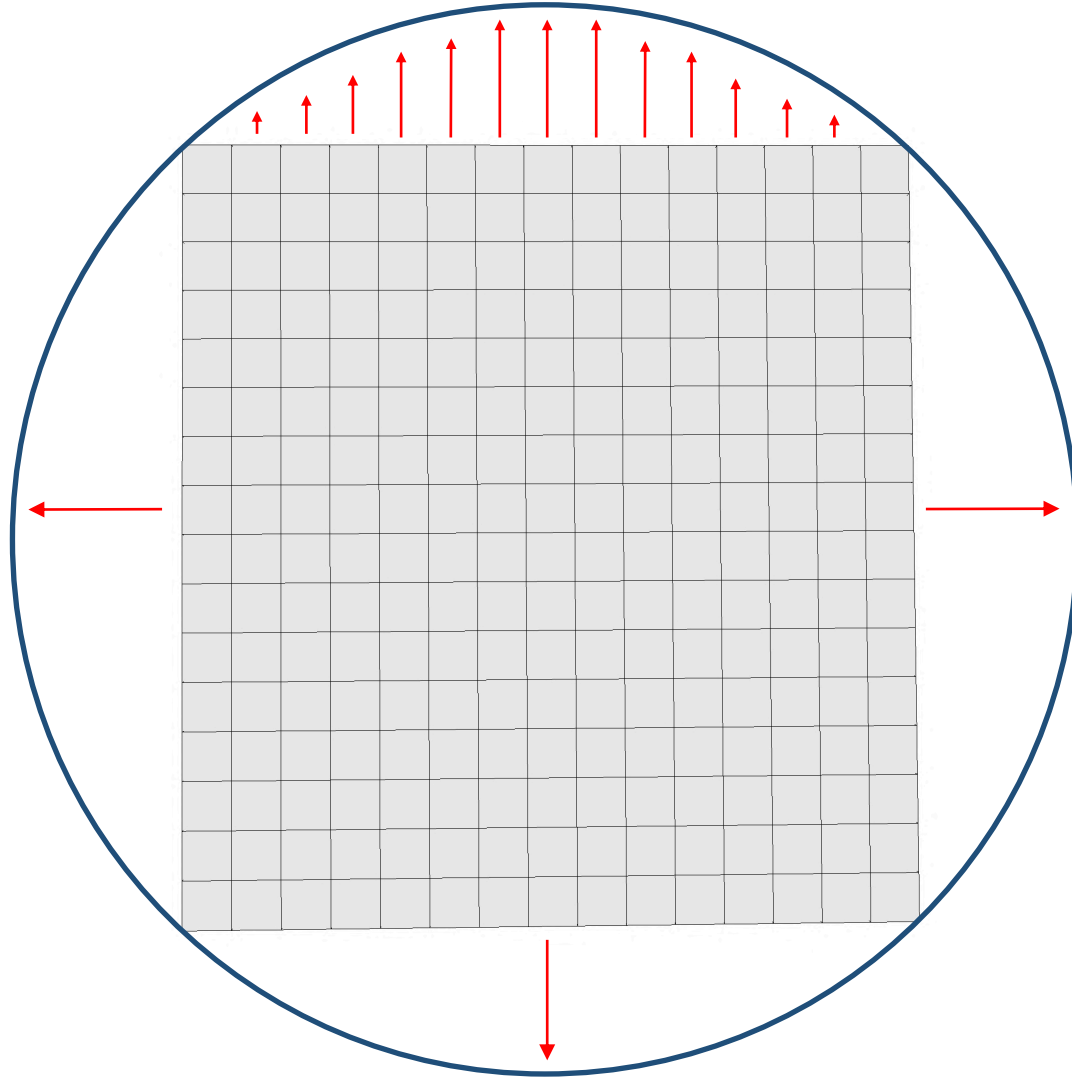


$SJ < 0$

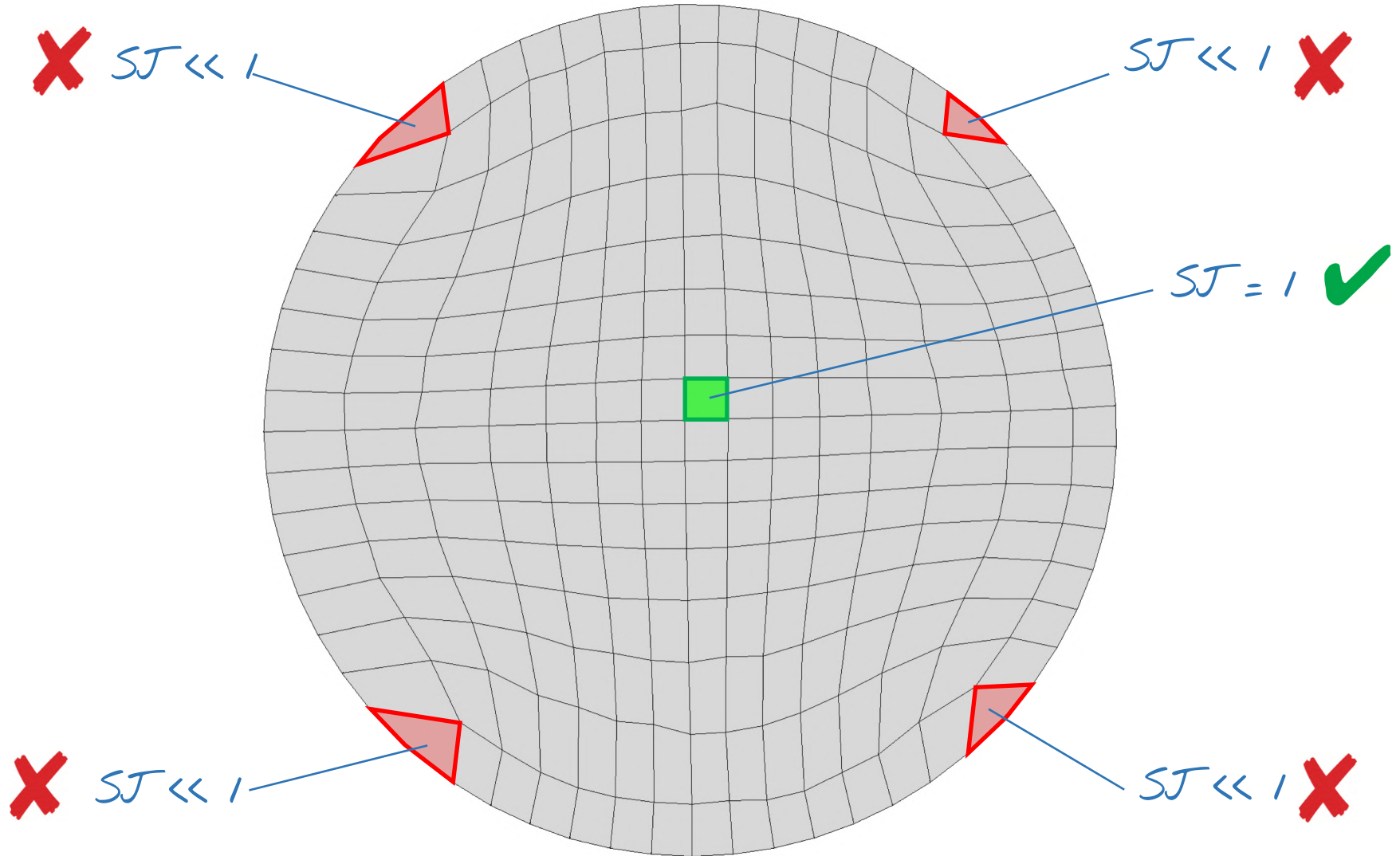


# Polycube-based hex-meshes

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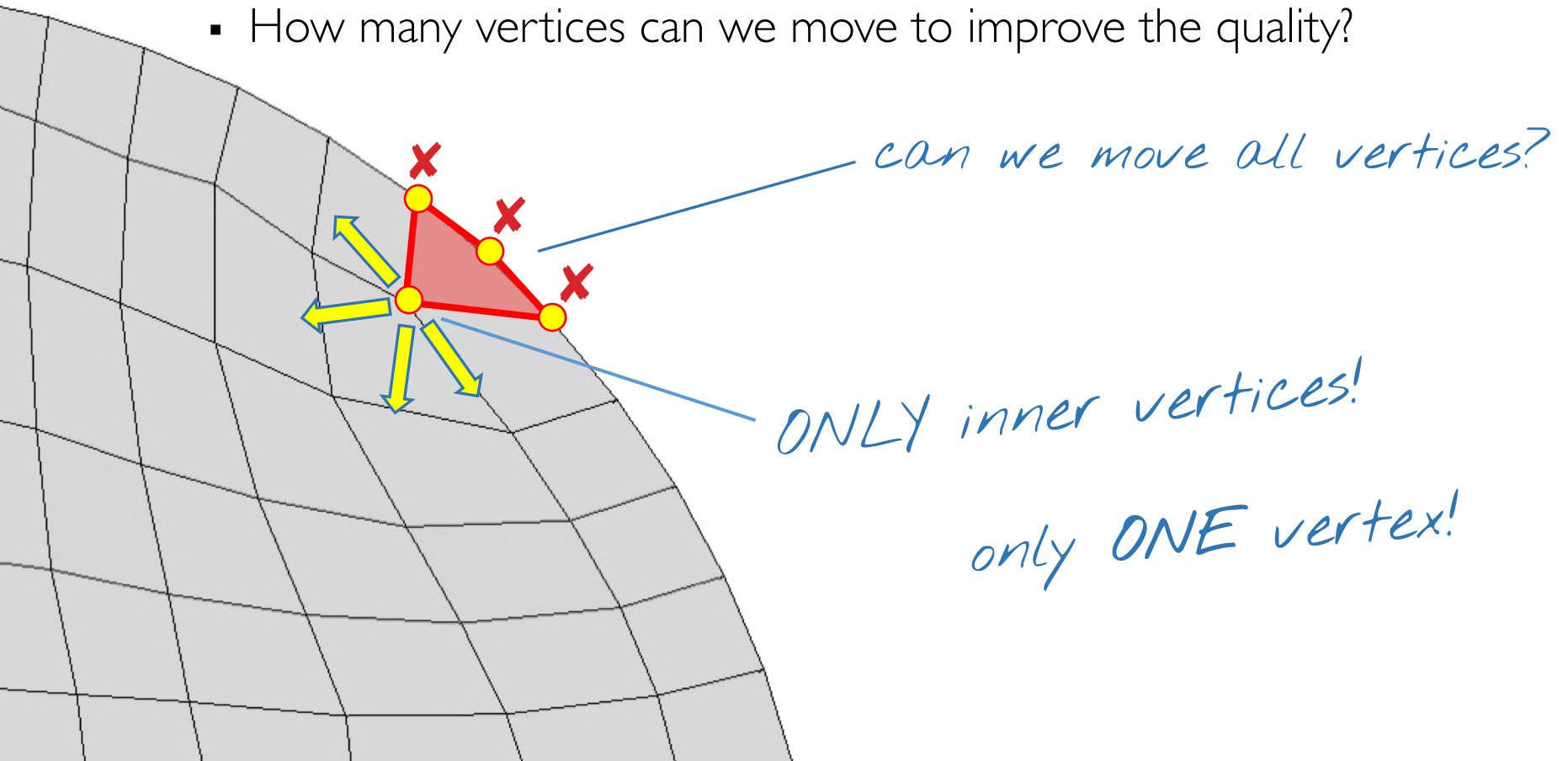


# Quality analysis



# Quality improvement

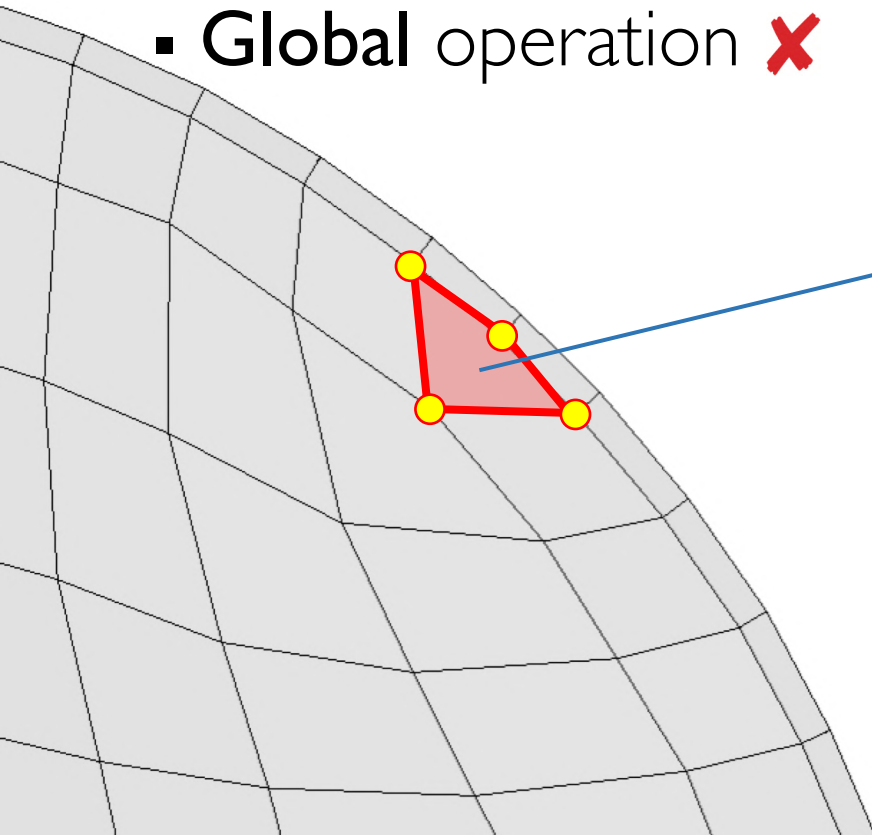
- We have a problem with the degrees of freedom
  - How many vertices can we move to improve the quality?



# The solution is “padding” the mesh

---

- We add a layer of new hexahedra in **all the surface** to add degrees of freedom
- **Global** operation ✗

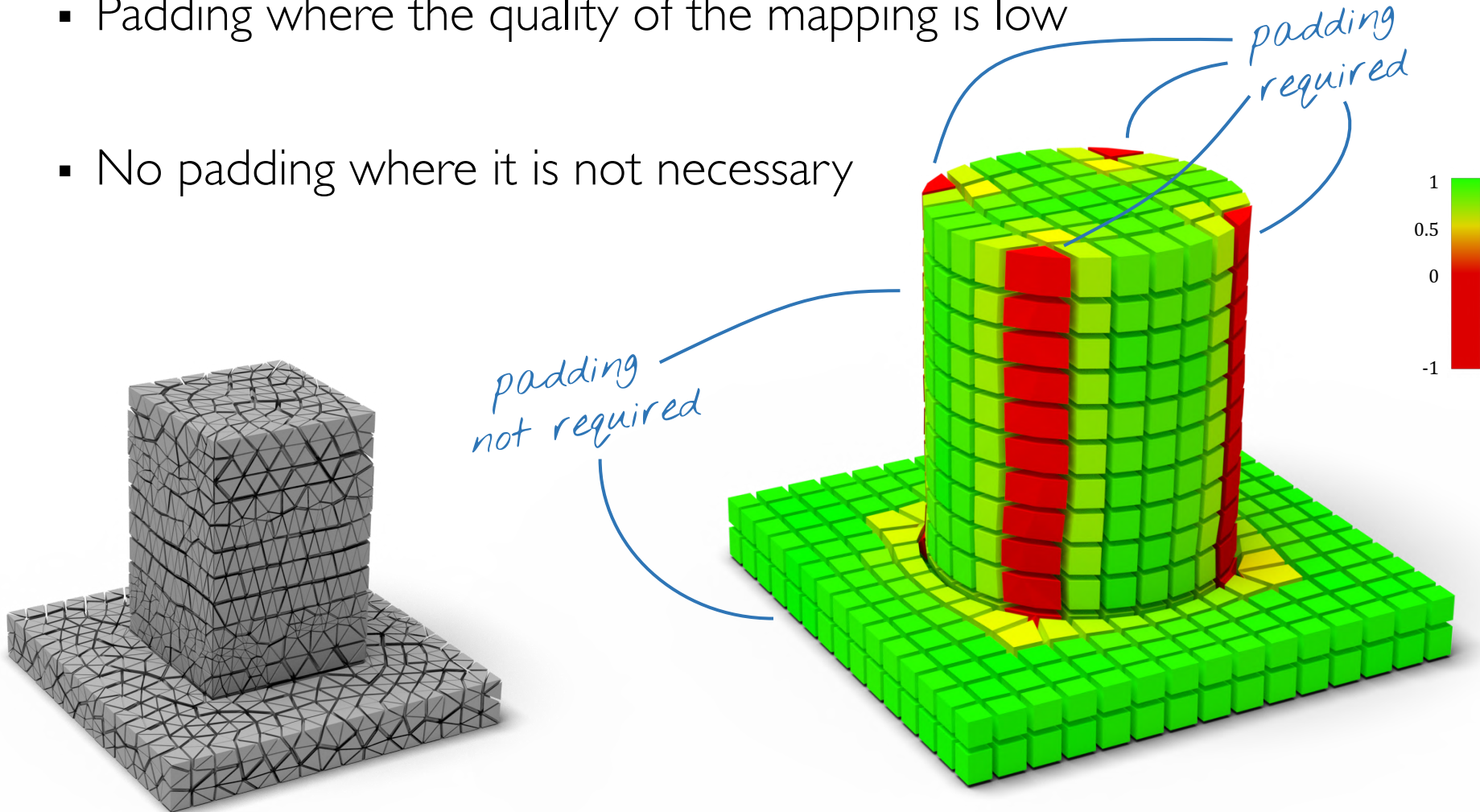


*now we can move  
all vertices!*



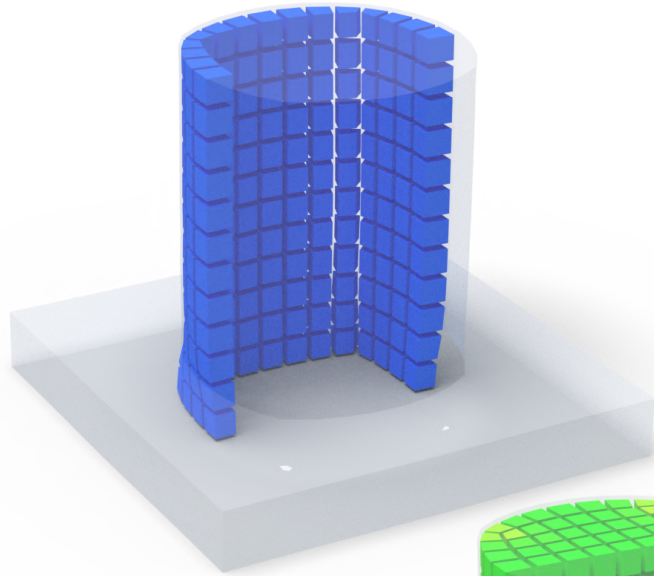
# Idea: Selective padding

- Padding where the quality of the mapping is low
- No padding where it is not necessary



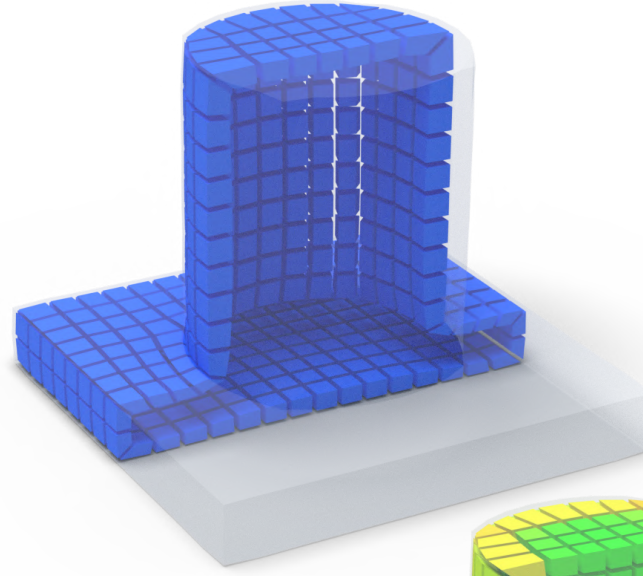
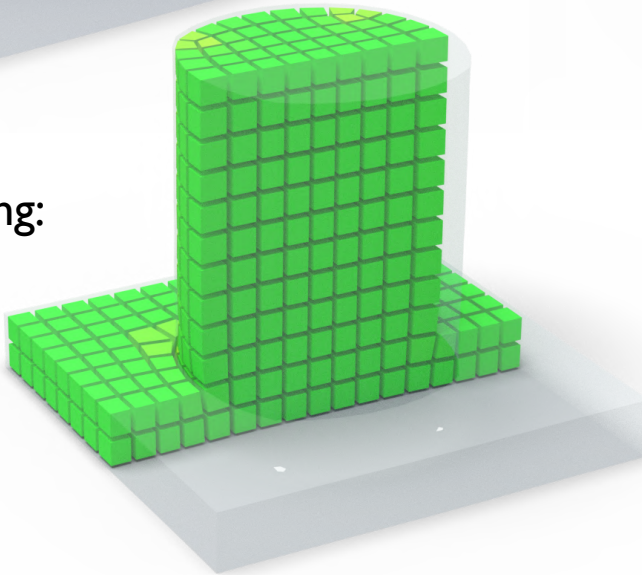


# Selective padding vs global padding



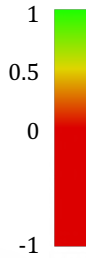
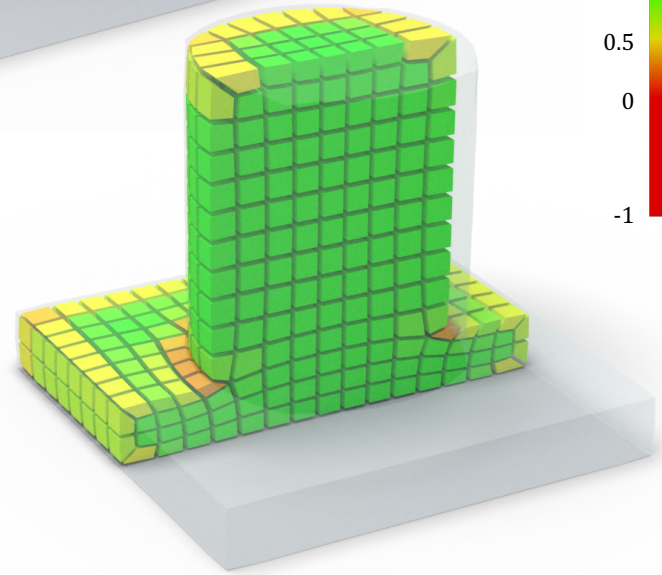
**Selective padding:**

- elements ✓
- +/- singularities
- + quality ✓



**Global padding:**

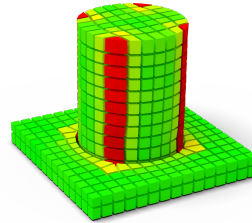
- + elements ✗
- +/- singularities
- quality ✗



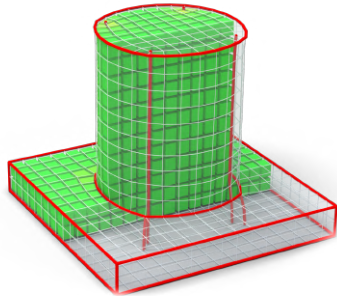
# Selective padding pipeline



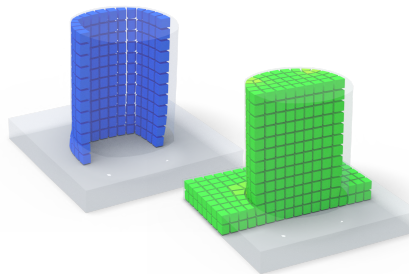
We start from the **model**  
and its **polycube**



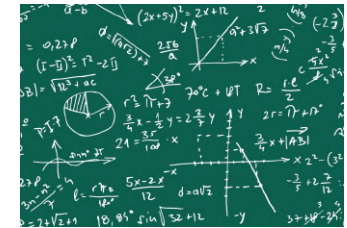
We compute the **hex-mesh** and  
we **analyse the quality** of the mapping  
to decide where the padding is required



Now we can **optimize** the hex-mesh  
with the new degrees of freedom  
(better quality)



We perform the padding as a  
**sheet insertion** in the polycube  
and compute the **new hex-mesh**



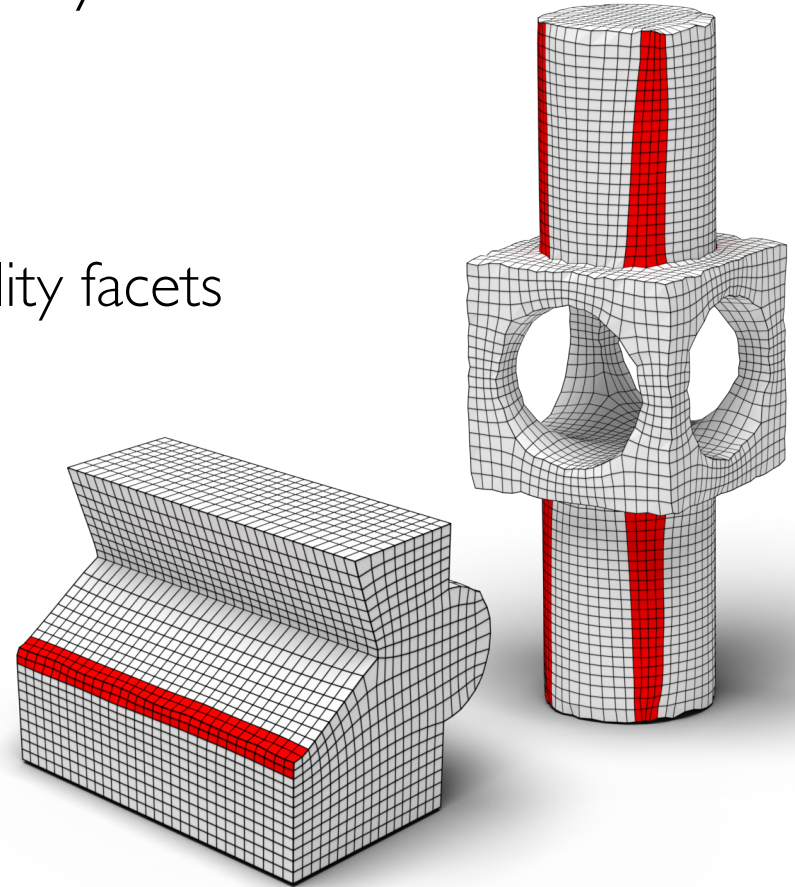
We set and solve a **mathematical model**  
that compute the position  
of the padding layer

# Distortion analysis

The surface of the model is analyzed to find the elements with low quality

We obtain the final set of low quality facets ( $HF$  set)

$HF$  is the set of hard constraints of the mathematical model



# Mathematical model

---

We want to set a mathematical model as follow:

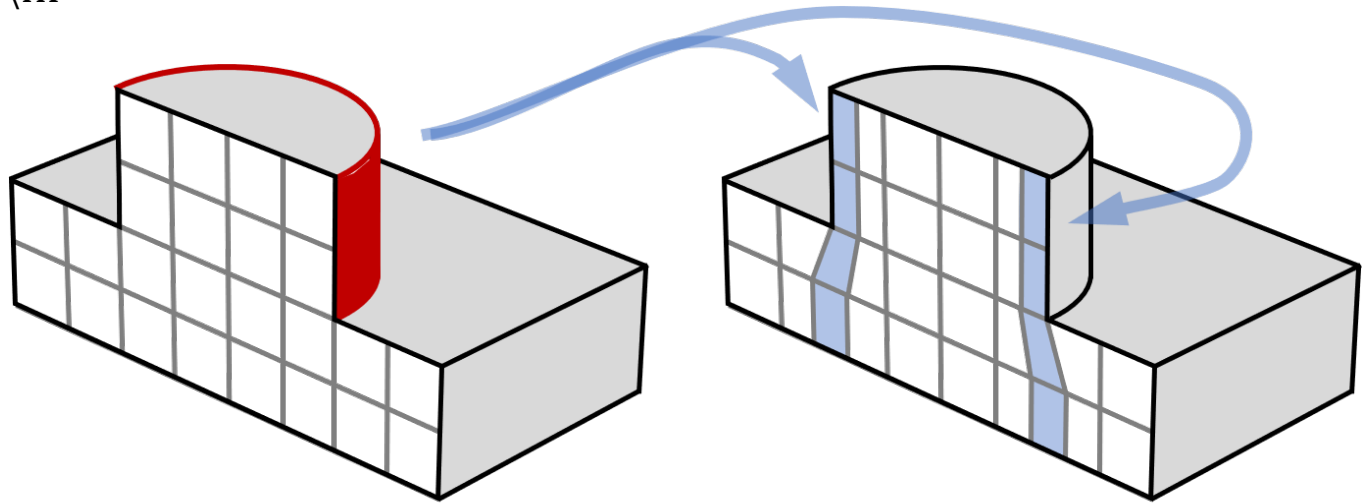
- **INPUT:** *set of faces that require a padding ( $HF$  set)*
- **OUTPUT:** *set of faces to pad*
  - Taking care about the number of new hexahedra
  - Taking care about the number of new singularities
  - Taking care about topological consistency

# Find padding facets

A mathematical model with binary and integer variables

$$\begin{aligned} \min E &= E_{padding} + \lambda \cdot E_{complexity} \\ \text{s.t.} & \text{structural constraints} \end{aligned}$$

$$E_{padding} = \sum_{f_i \in F \setminus HF} x f_i$$



NB: simplified formulas. Extended version of formulas in the thesis.

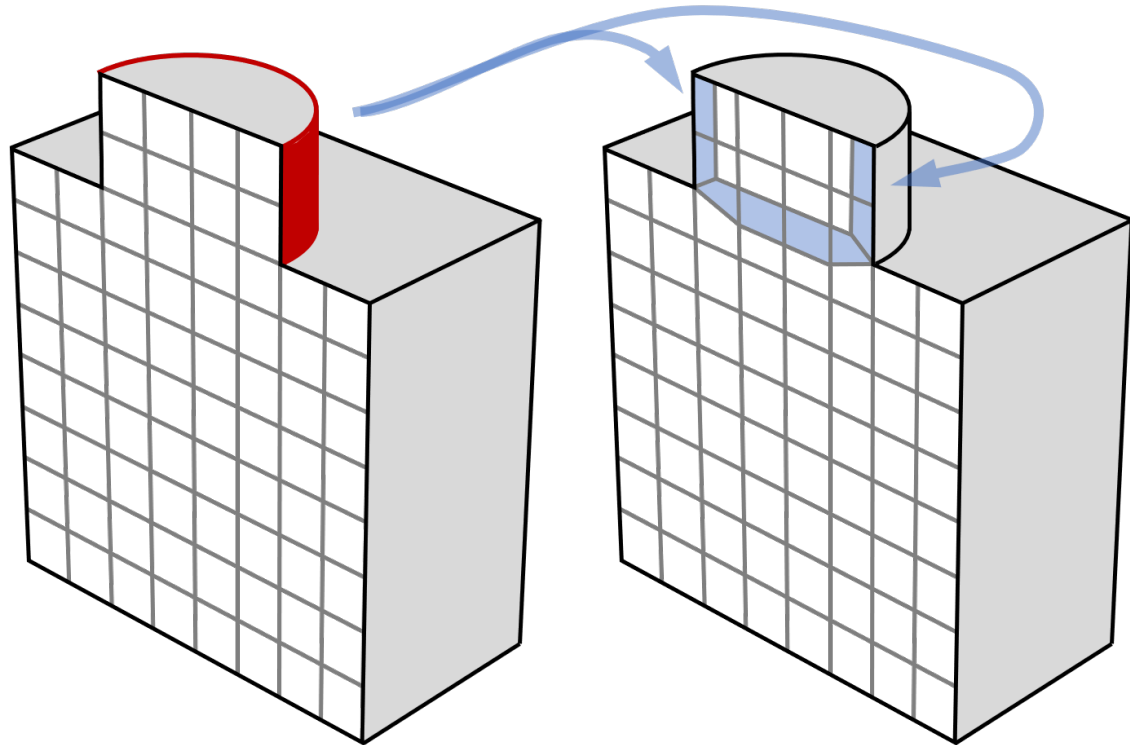


# Find padding facets

A mathematical model with binary and integer variables

$$\begin{aligned} \min E &= E_{padding} + \lambda \cdot E_{complexity} \\ \text{s.t.} \\ &\text{structural constraints} \end{aligned}$$

$$E_{complexity} = \sum_{e_j \in E^*} te_j + \sum_{v_l \in V^*} tv_l$$



NB: simplified formulas. Extended version of formulas in the thesis.

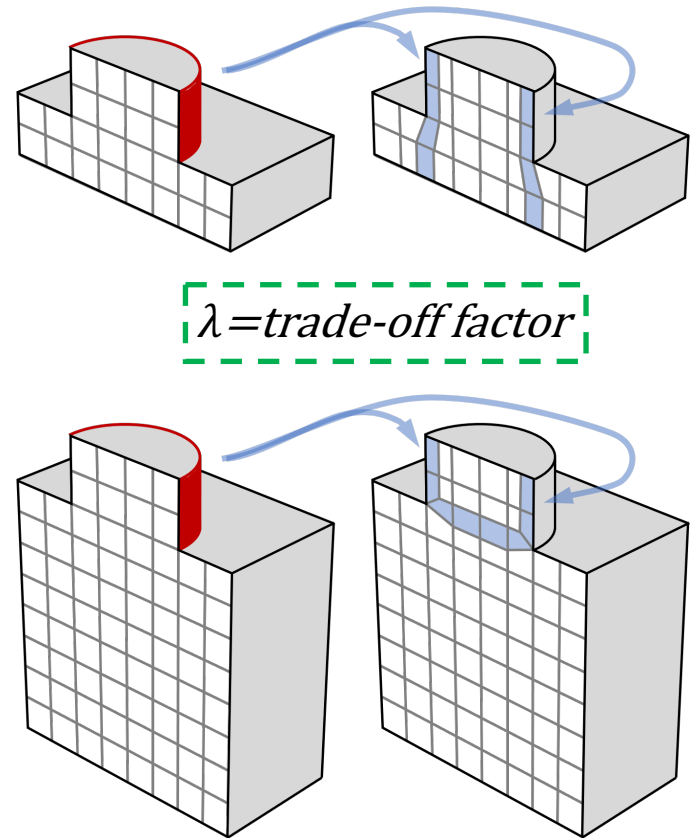
# Find padding facets

A mathematical model with binary and integer variables

$$\begin{aligned} \min E &= E_{padding} + \boxed{\lambda} \cdot E_{complexity} \\ \text{s.t.} \\ &\text{structural constraints} \end{aligned}$$

$$E_{padding} = \sum_{f_i \in F \setminus HF} x f_i$$

$$E_{complexity} = \sum_{e_j \in E^*} t e_j + \sum_{v_l \in V^*} t v_l$$



NB: simplified formulas. Extended version of formulas in the thesis.

# Find padding facets

A mathematical model with binary and integer variables

$$\begin{aligned} \min E &= E_{padding} + \lambda \cdot E_{complexity} \\ &\text{s.t.} \\ &\boxed{\text{structural constraints}} \end{aligned}$$

$$E_{padding} = \sum_{f_i \in F \setminus HF} x f_i$$

$$E_{complexity} = \sum_{e_j \in E^*} t e_j + \sum_{v_l \in V^*} t v_l$$

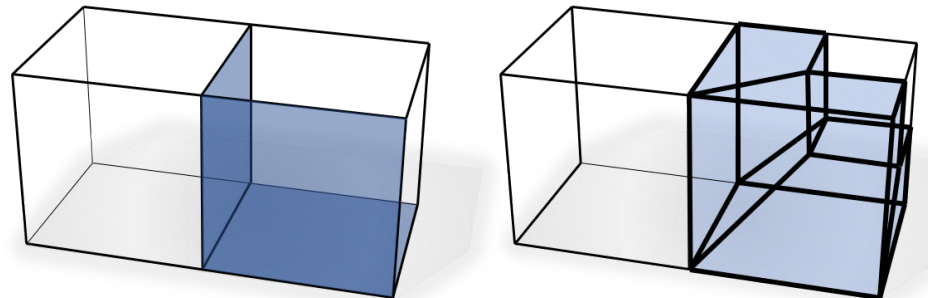
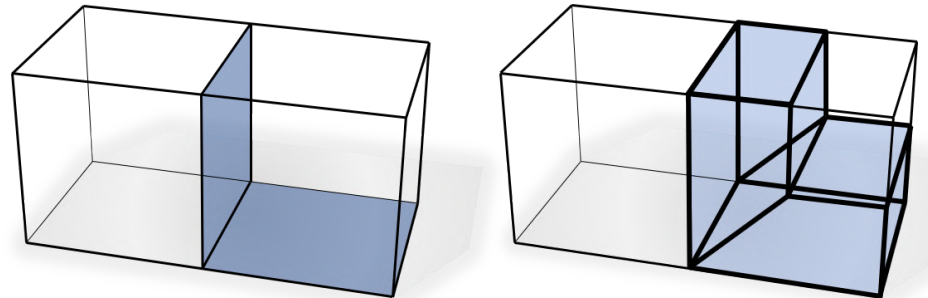
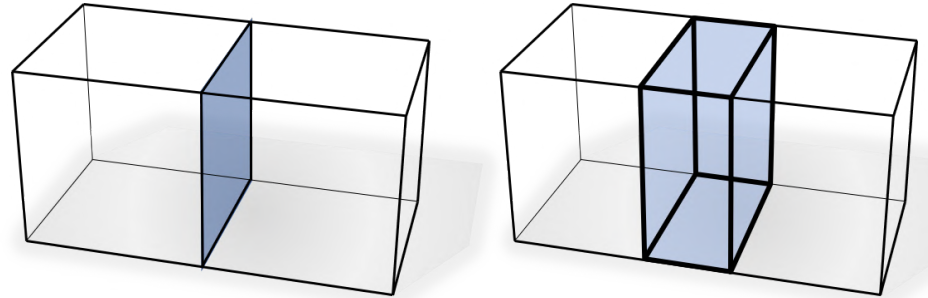
$\lambda = \text{trade-off factor}$

- Correct propagation of the new layer
- Counting vertex turns
- Counting edge turns

# The sheet insertion

Now we know the set of facets to “pad” to create the padding layer

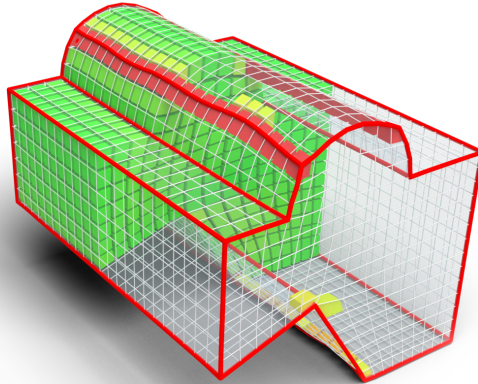
Padding == facet extrusion



# Results

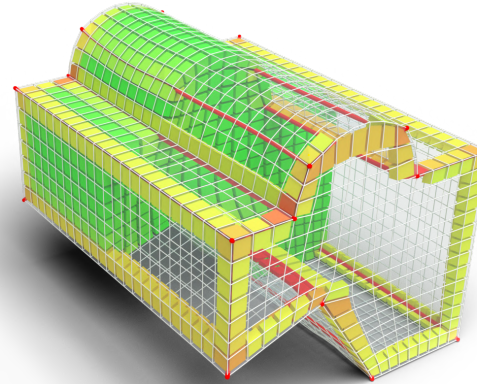
Original model

min Sj: 0.10  
avg Sj: 0.96  
#Hex: 4347



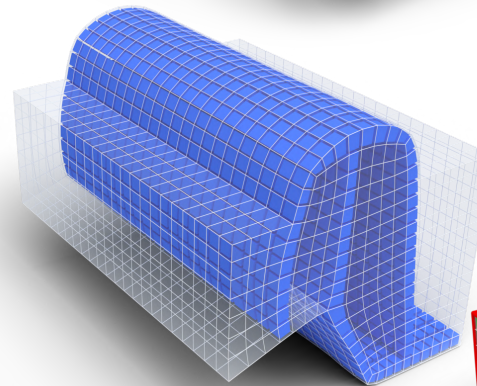
Global padding

min Sj: 0.10  
avg Sj: 0.94  
#Hex: 6197



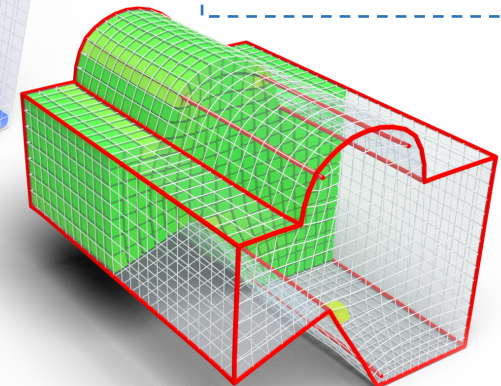
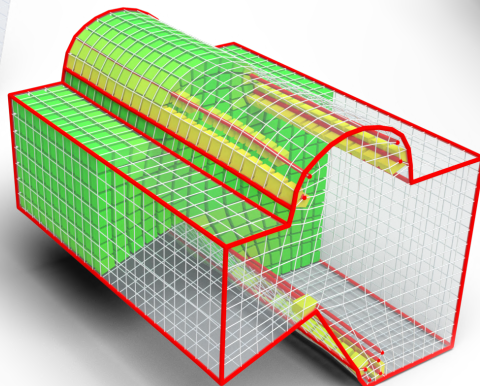
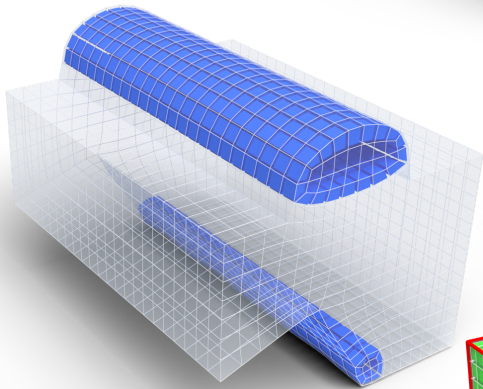
Select. padding ( $\lambda=4$ )

min Sj: 0.74  
avg Sj: 0.98  
#Hex: 5773



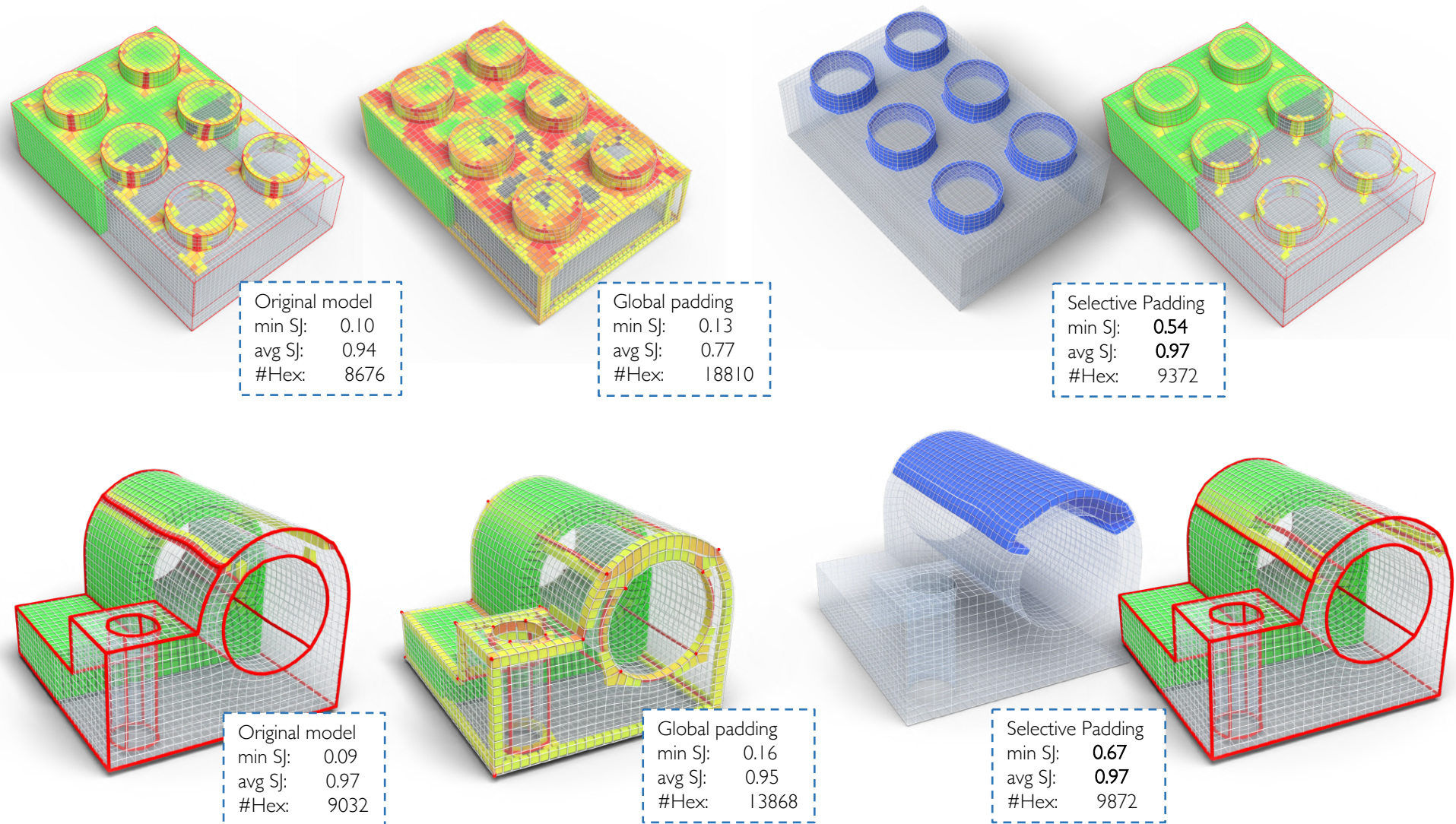
Select. padding ( $\lambda=0$ )

min Sj: 0.60  
avg Sj: 0.95  
#Hex: 4945

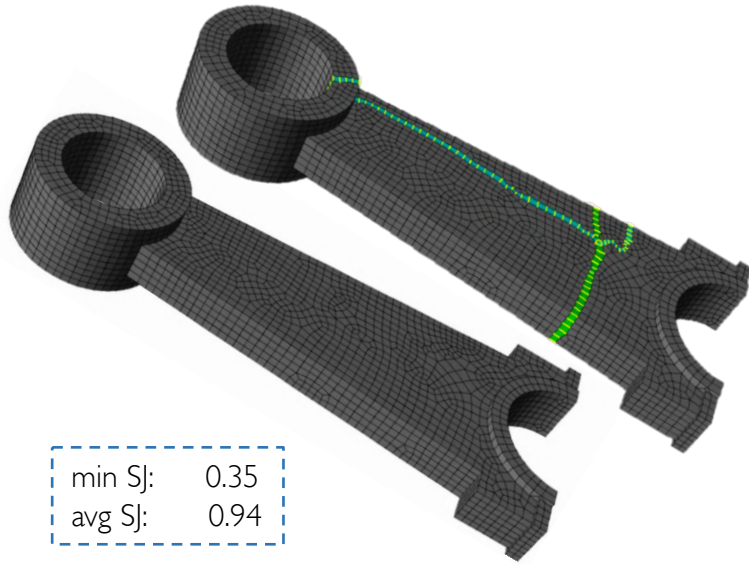




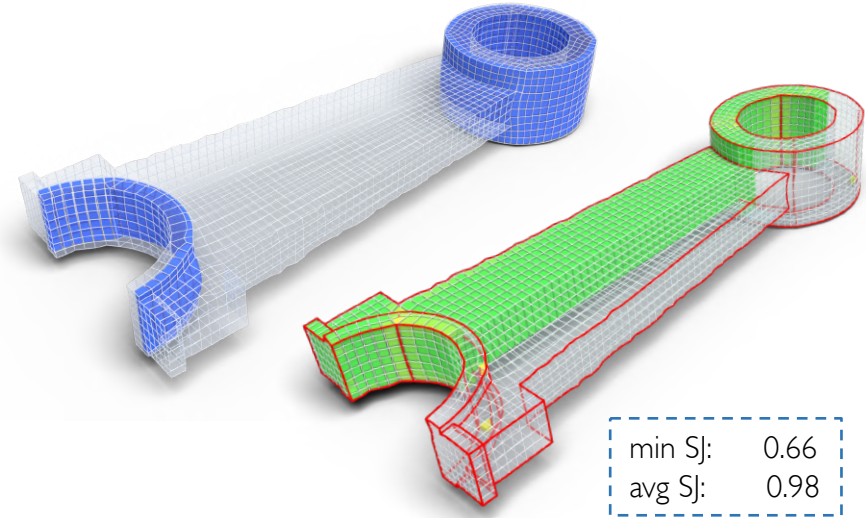
# Results



# Comparison



[Wang et al. 2018]



[Ours]

- Comparable results (usually better)
- More regular inner structure (and less singularities)
- We can focus the analysis only on the model surface



# Limitations

- How to choose the  $\lambda$  parameter?
- Padding “holes”

*object shape*  
*object final use*  
*object resolution*

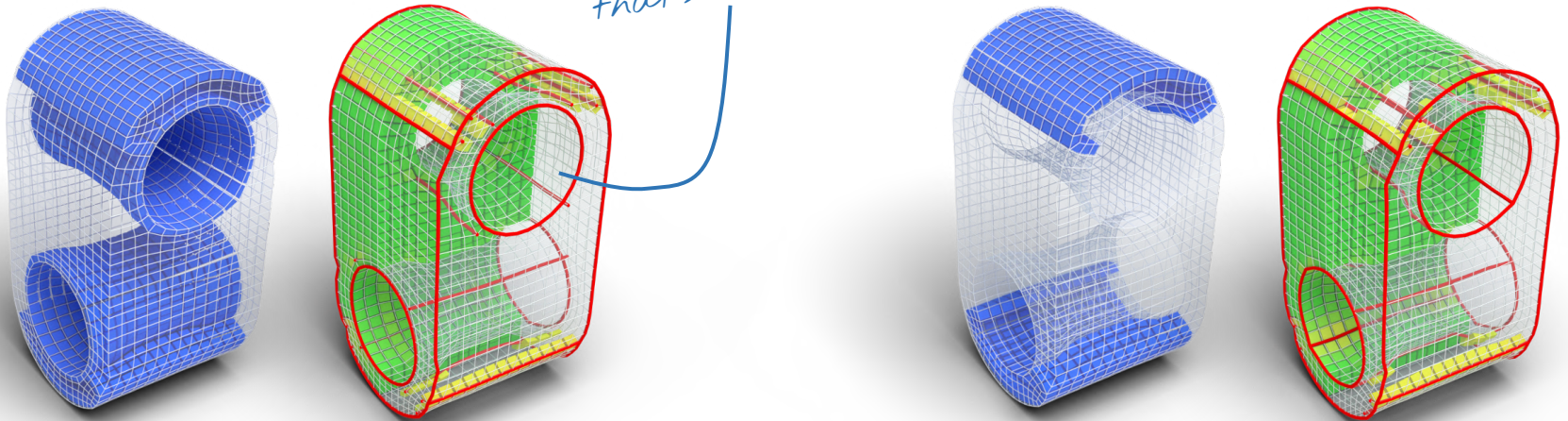
Selec. Padding (holes)

min SJ: 0.63  
avg SJ: 0.95  
#Hex: 4550

*to pad, or not to pad?  
that's the question*

Selec. Padding (NO holes)

min SJ: **0.65**  
avg SJ: 0.95  
#Hex: **3770**



# About this work



# Selective Padding for Polycube-based Hexahedral Meshing

Computer Graphics Forum  
Wiley 2019



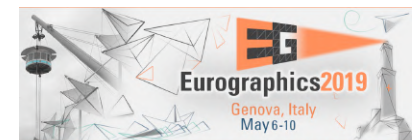
G. Cherchi, R. Scateni  
*University of Cagliari (IT)*



P. Alliez  
INRIA, Sophia Antipolis (FR)



M. Lyon, D. Bommers  
Aachen University (GE)



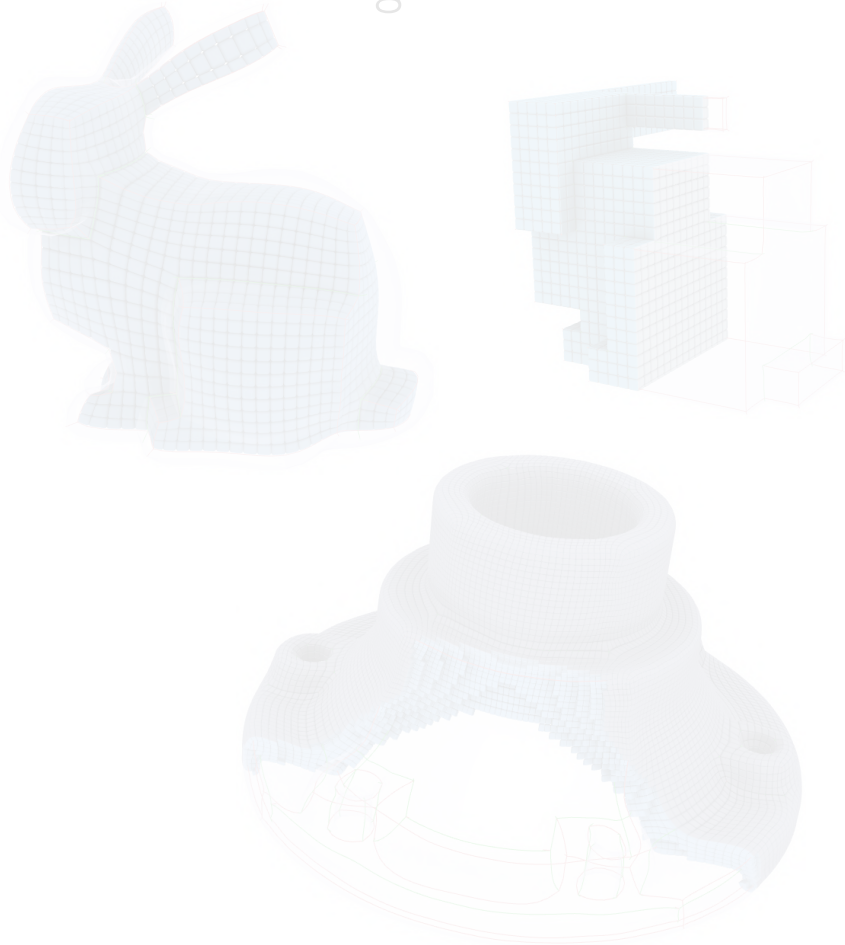
This work will be presented at  
EUROGRAPHICS 2019  
in May 2019, Genoa (IT)



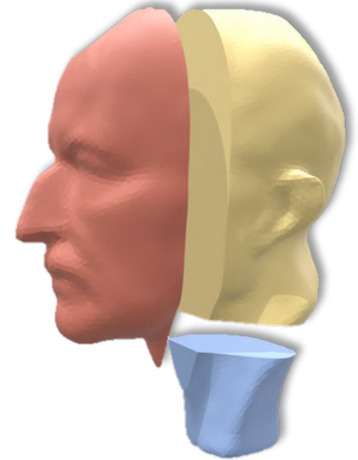
models available on  
*hexalab.net*

# From the digital world to manufacturing

Digital World



Fabrication





---

# Contribution #3: Polycube-based Decomposition for Fabrication

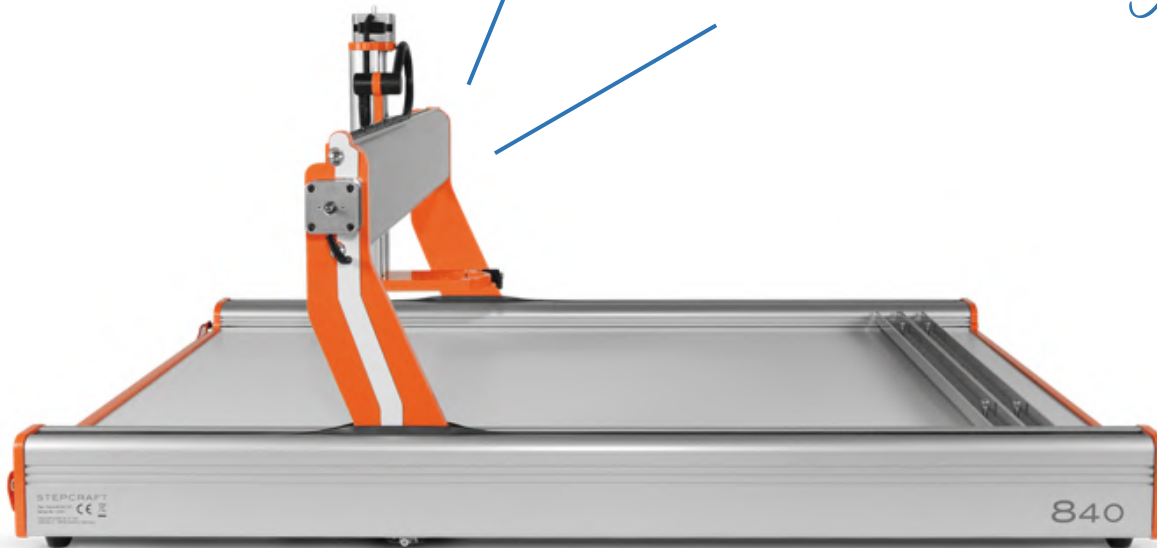
---

# Digital fabrication

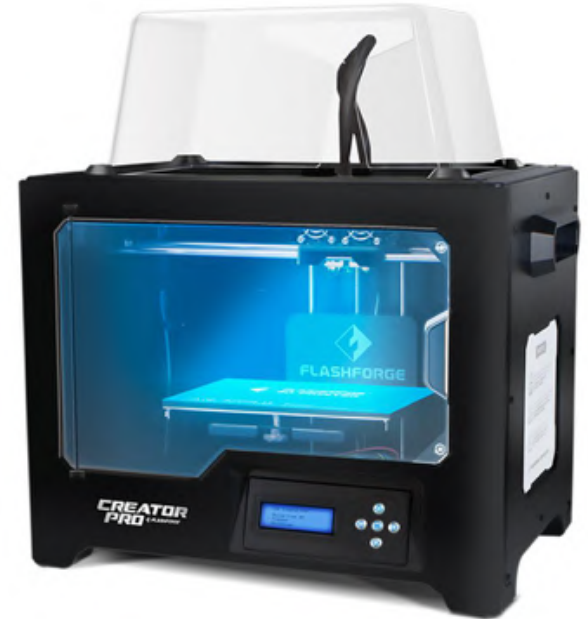
---

*3-axis milling*

*4-axis milling*



Subtractive manufacturing



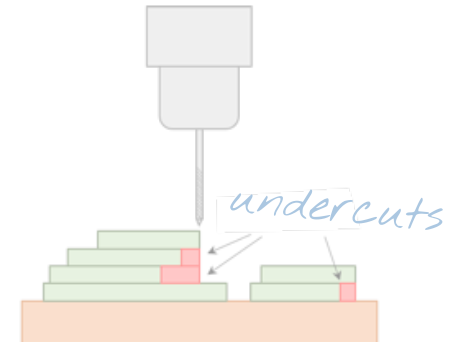
Additive manufacturing

# Digital fabrication: limitations

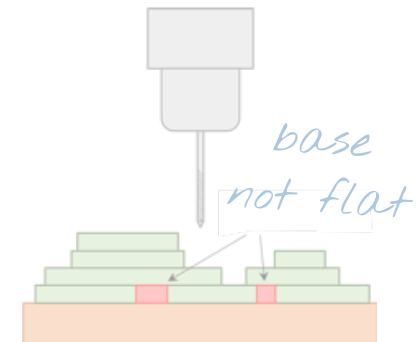
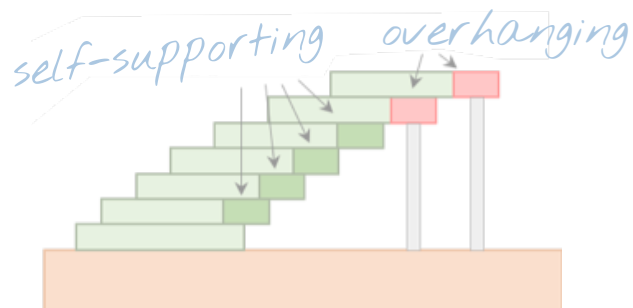
Additive manufacturing



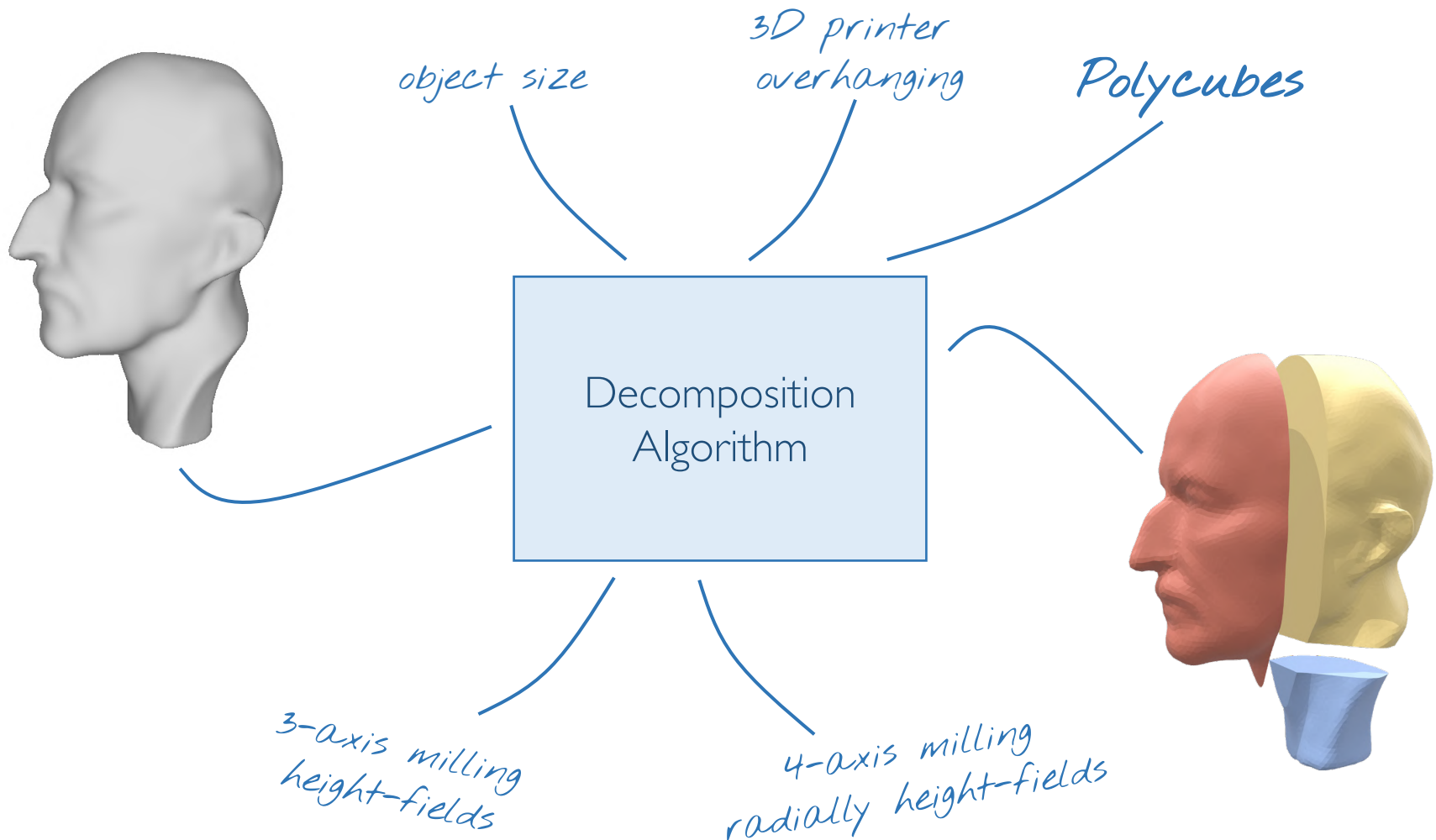
Subtracting manufacturing



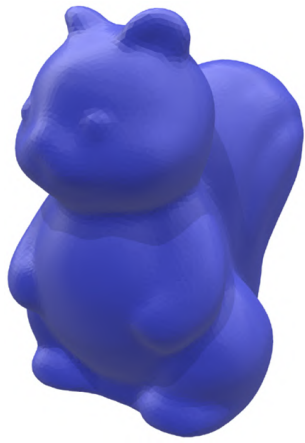
object size



# Shape decomposition



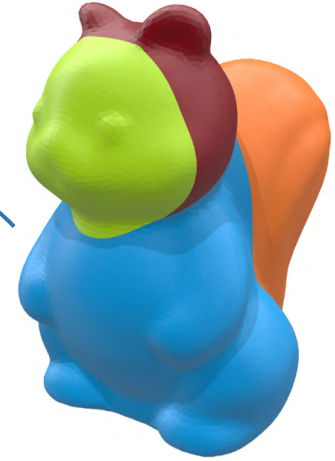
# Idea: Polycube-based decomposition



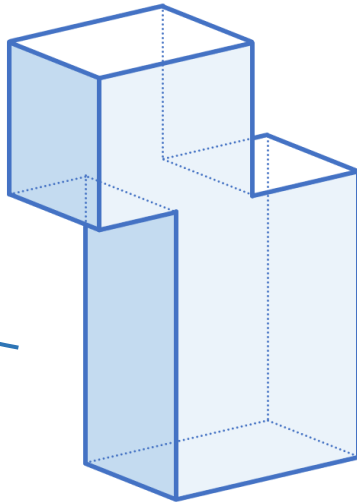
input shape



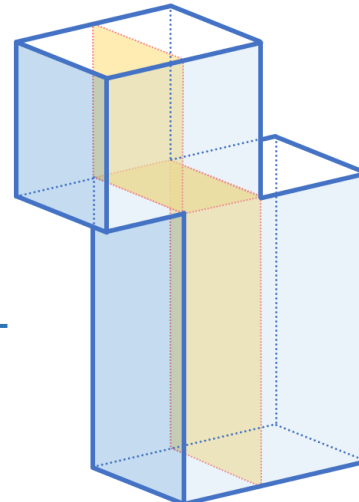
fabricated shape



shape decomposition



polycube mapping



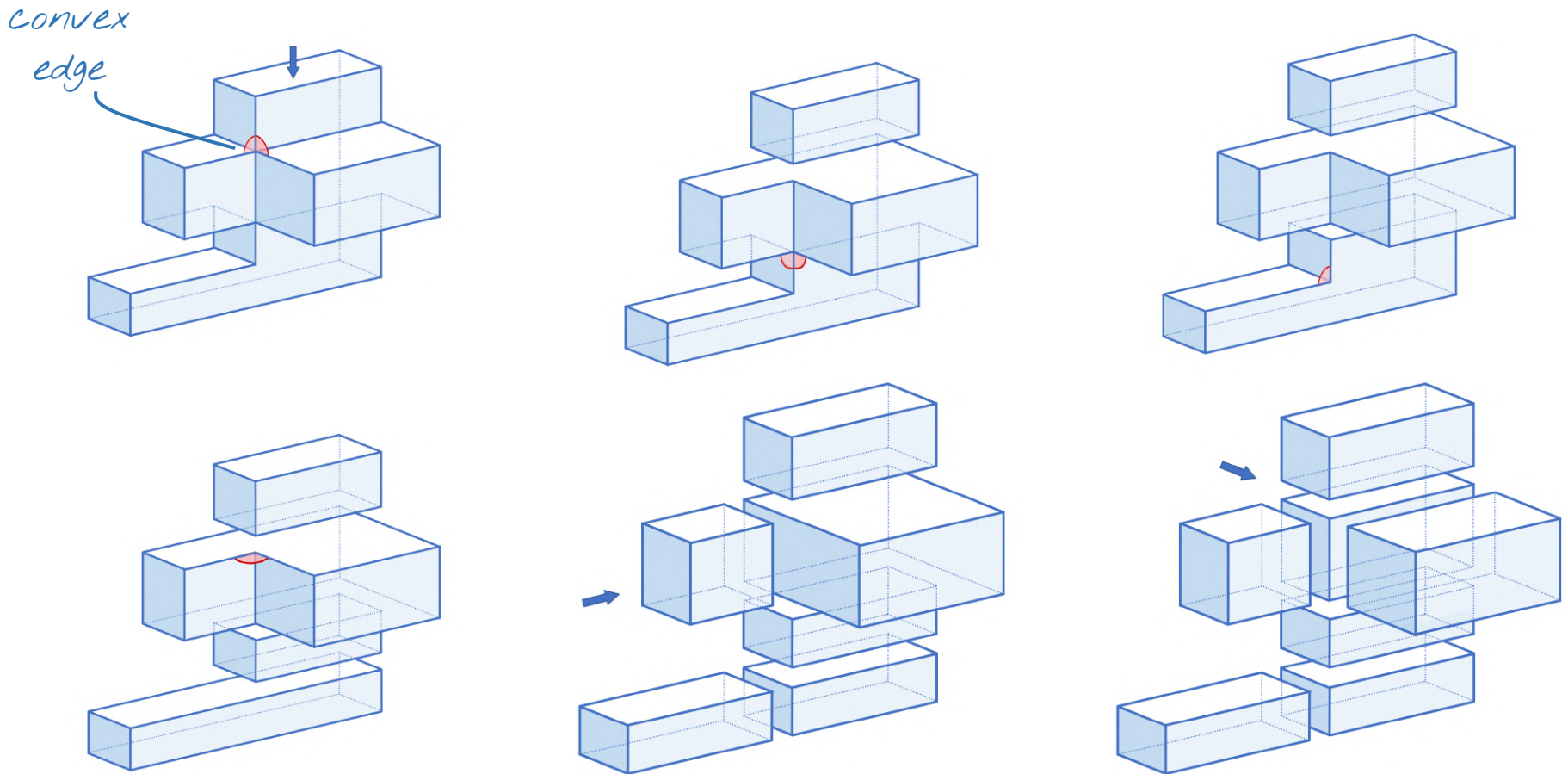
polycube decomposition

*simple and  
low-cost*



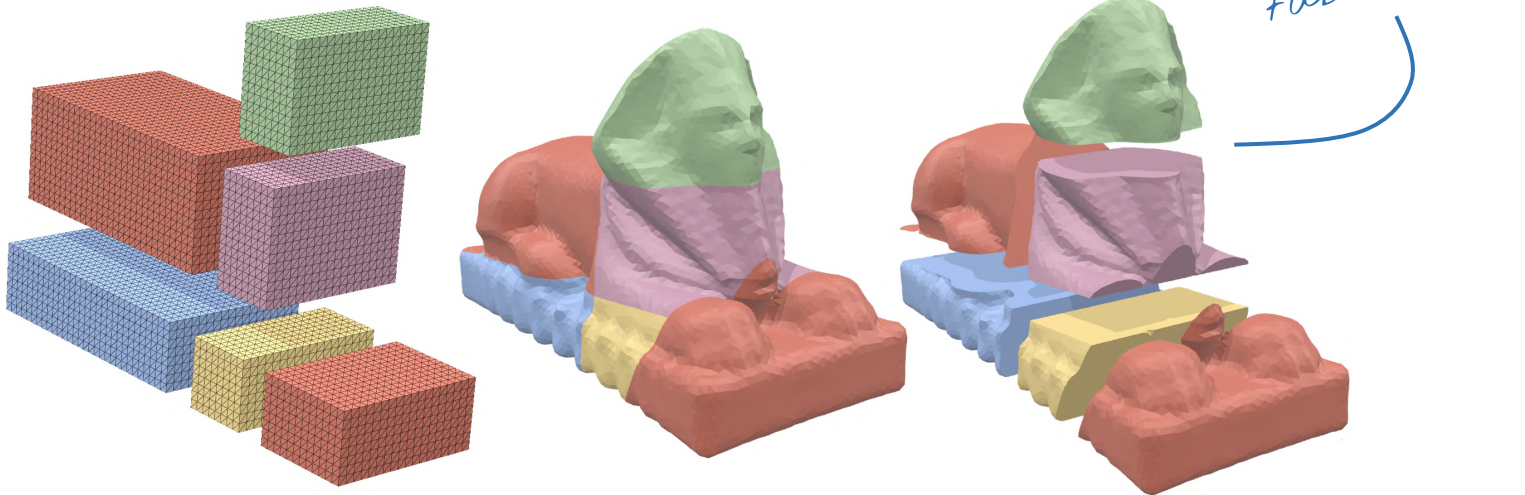
# Polycube partition

A sweep line algorithm applied in each direction



# Flattening and shape decomposition

- We use **barycentric coordinates** to map the corners of the found parallelepiped to their position in the input shape
- We use a **queue-based algorithm** to flatten touching facets between adjacent portions
- Every **flat facet** determines a cutting plane
- The **cutting planes** partition the input shape



NB: simplified steps. Extended version of steps (with formulas) in the thesis.

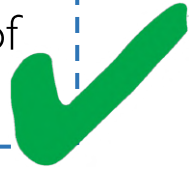
# Fabricability check and analysis

---

## **3D printing:**

Every piece is fabricable with a 3D printer, using one of the flat sides as the base

We chose the base that generates the lowest number of supports



## **3-axis milling:**

A piece is fabricable only if it is a height-field for one of its flat sides

Empirically, we can obtain a height-field piece by splitting a no height-field one with an appropriate cutting plane



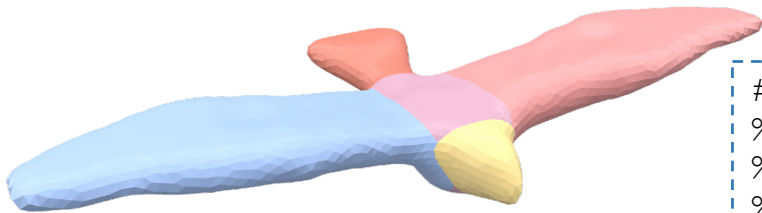
## **4-axis milling:**

A piece is fabricable only if it is a height-field for a selected rotation axis

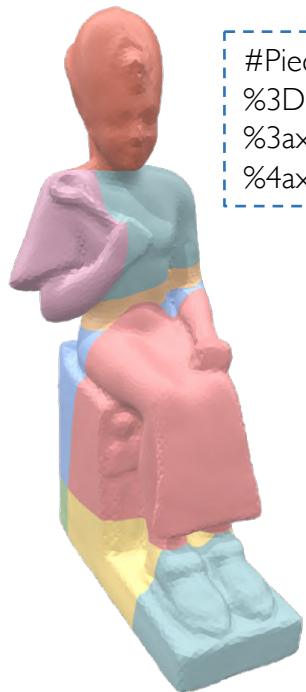
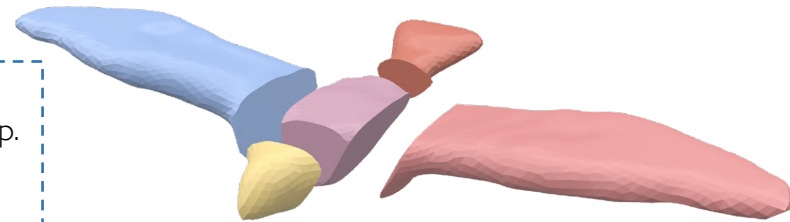
We give the user the possibility to chose the best axis for each piece and check if it is fabricable



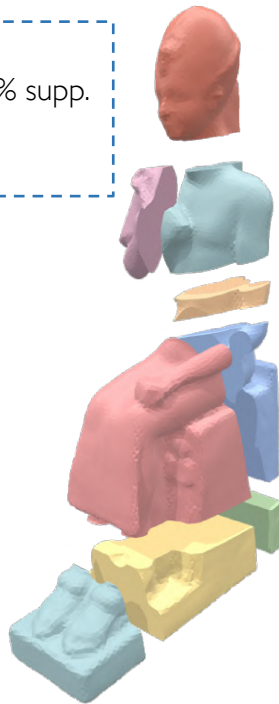
# Results



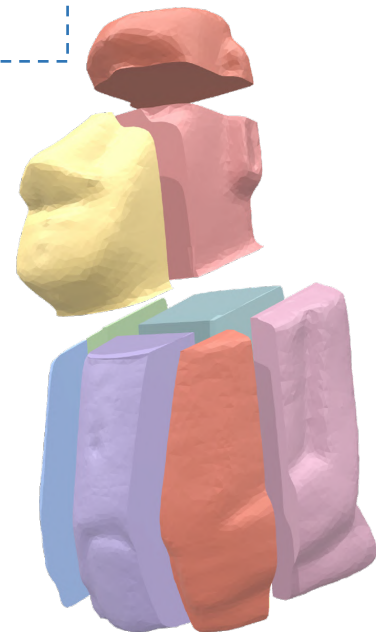
#Pieces:	5
%3DP:	32% → 0% supp.
%3axis:	no
%4axis:	100%



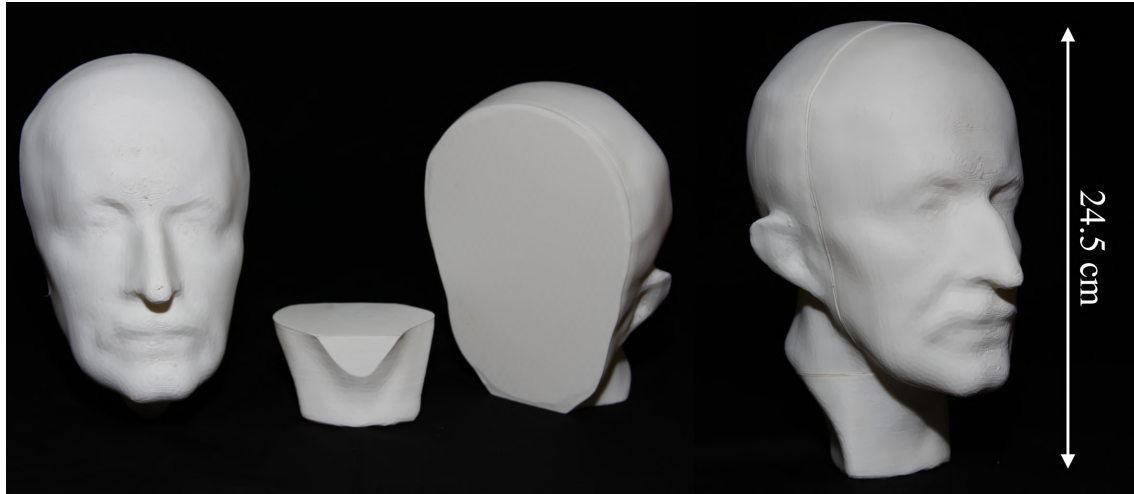
#Pieces:	9
%3DP:	3% → 1.7% supp.
%3axis:	no
%4axis:	100%



#Pieces:	9
%3DP:	6% → 0% supp.
%3axis:	no
%4axis:	97.7%



# Fabricated results



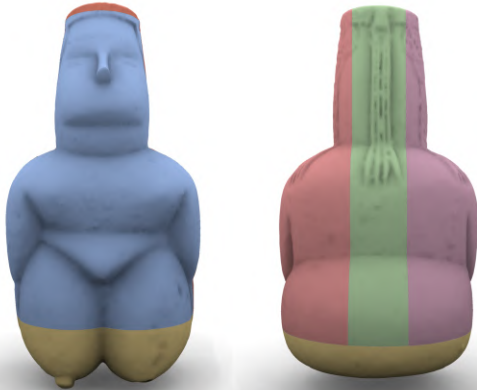
*bigger than the  
printing chamber*





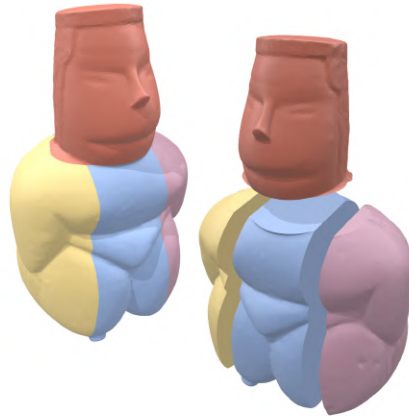
# Comparison

#Pieces: 6



[Muntoni et al. 2018]

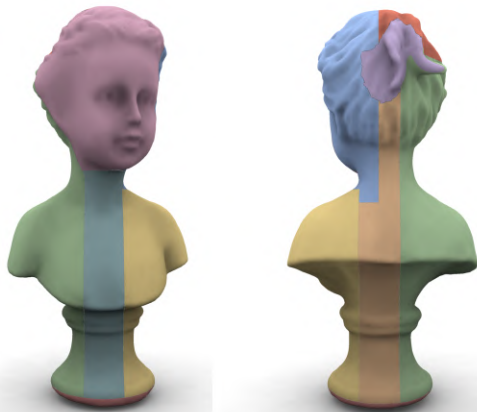
#Pieces: 4



[Ours]

- Comparable results
- Simpler subdivision algorithm
- Not suitable for 3-axis machining

#Pieces: 9



#Pieces: 9



# Limitations

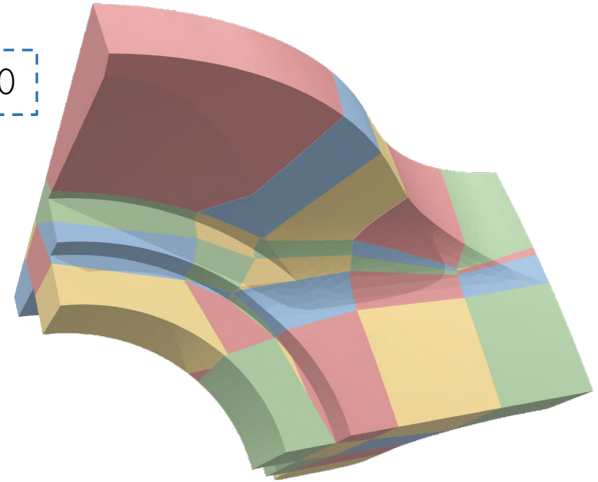
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- 3-axis machining
- High number of portions

#Pieces: 18



#Pieces: 50



# About this work

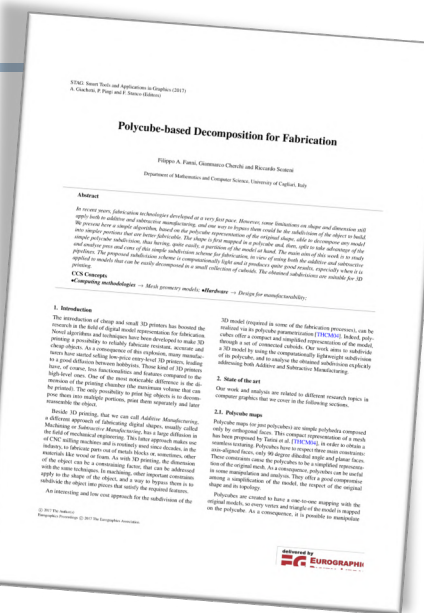
## Polycube-based Decomposition for Fabrication



F. Fanni, G. Cherchi, R. Scateni  
University of Cagliari (IT)

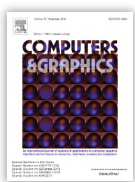


Work presented at STAG 2017  
Catania (IT)



## Fabrication Oriented Shape Decomposition Using Polycube Mapping

Computer & Graphics  
Elsevier 2018



F. Fanni, G. Cherchi, R. Scateni, A. Tola  
University of Cagliari (IT)

A. Muntoni  
CNR-ISTI, Pisa (IT)

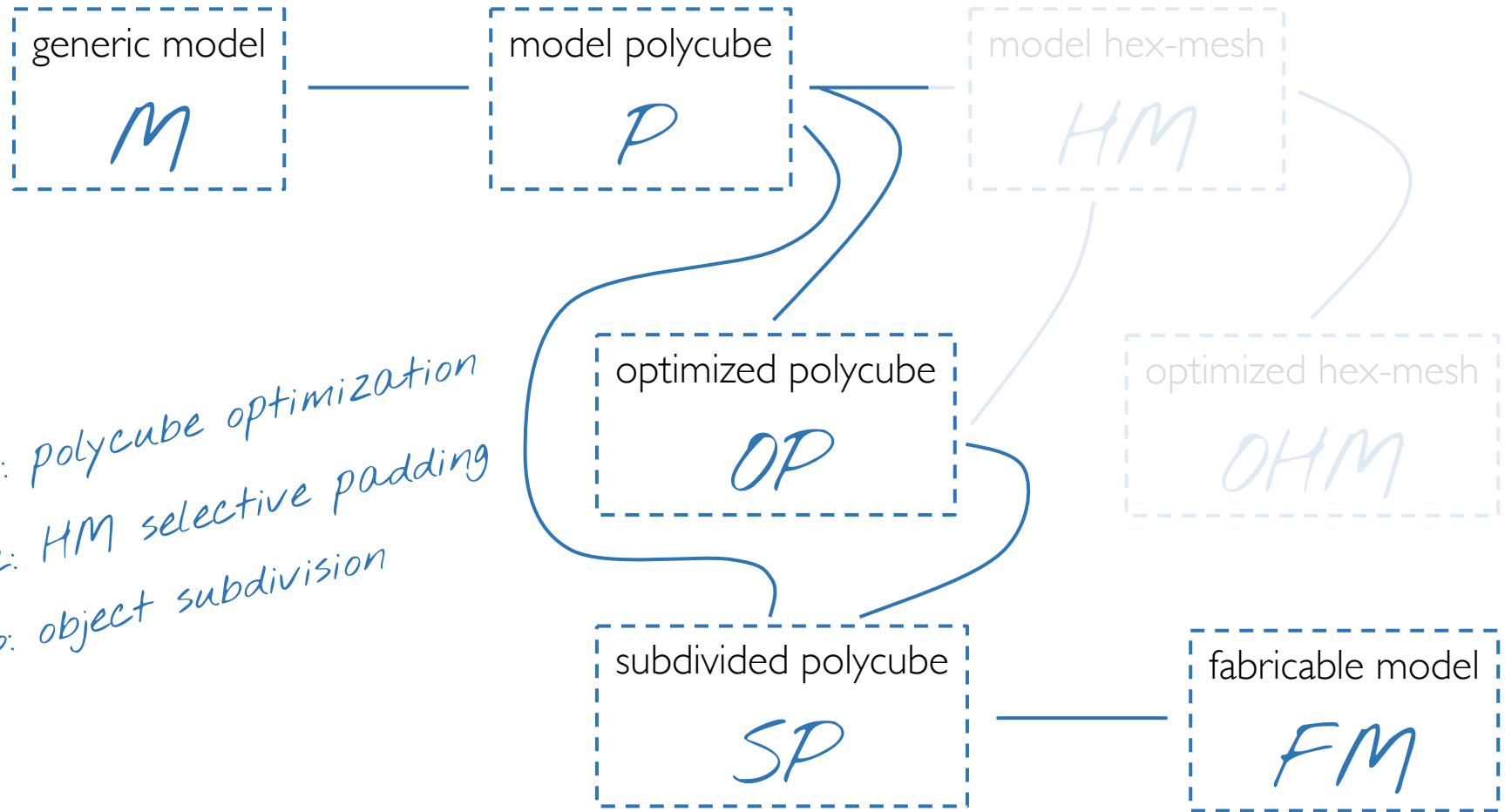


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# Conclusions and Future Works

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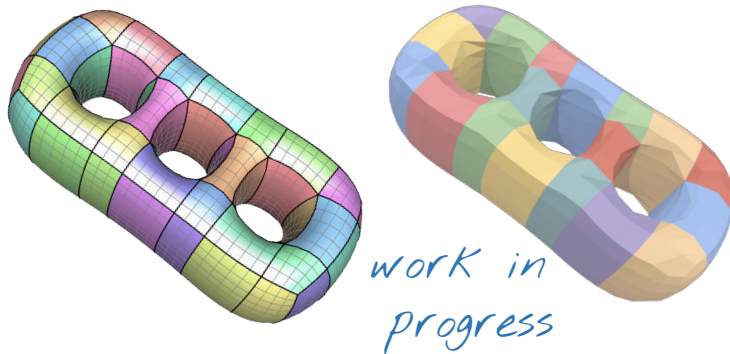
# Conclusions



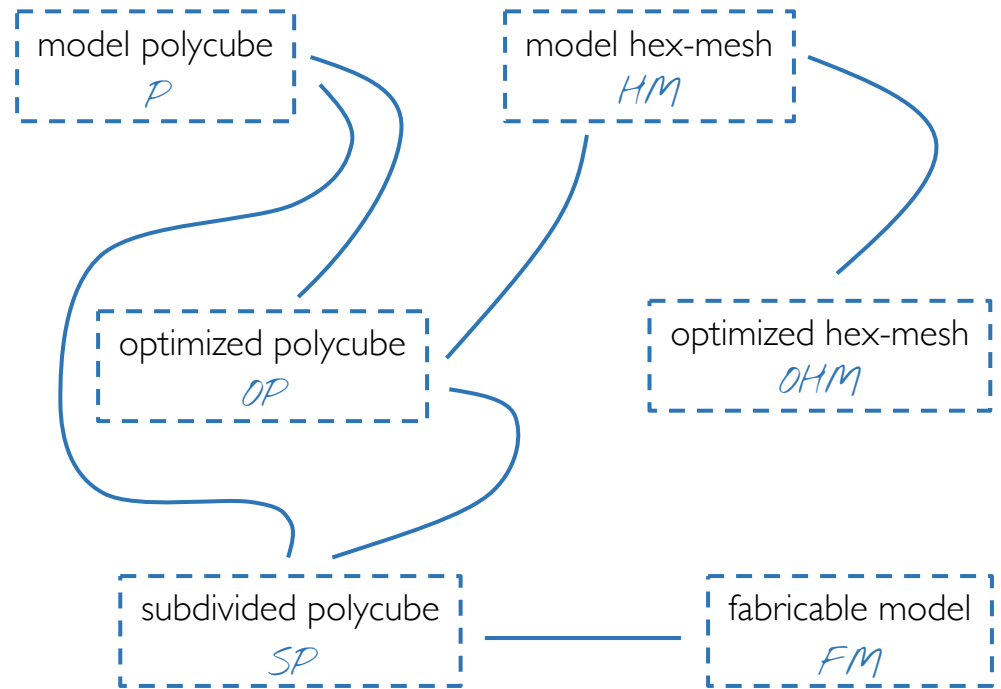


# Future work

- Reduce the number of domains



- Improve the corner pairing step
- Automatic  $\lambda$  selection
- Reach the highest possible quality



- 3-axis milling constraints
- Reduce the number of pieces (clusters)

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# Other Ph.D. activities

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# Other Ph.D. activities

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## Publications:

- Polycube Simplification for Coarse Layouts of Surfaces and Volumes (CGF 2016)
- Polycube-based Decomposition for Fabrication (STAG proc. 2017)
- A Seamless Pipeline for the Acquisition of the Body Shape: the Virtuoso Case Study (STAG proc. 2017)
- ChIP: teaching coding in primary schools (CHI proc. 2017)
- Fabrication Oriented Shape Decomposition Using Polycube Mapping (C&G 2018)
- Selective Padding for Polycube-based Hexahedral Meshing (CGF 2019)

## International mobility:

- Visiting Ph.D. student at the INRIA Sophia Antipolis Méditerranée, France (sept - dec 2017)

## Talks in conference and seminars:

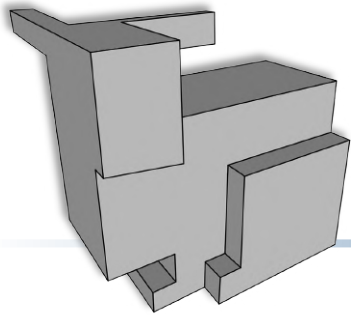
- Polycube Simplification for Coarse Layouts of Surfaces and Volumes (SGP 2016)
- Polycube Optimization - Generating coarse quad-layout via smart polycube quantization (STAG 2016)
- Polycube Simplification, Optimization and Remeshing (EG 2017)
- Polycube-based Decomposition for Fabrication (STAG 2017)
- Polycubes and related operations (INRIA 2017)

## Posters:

- Polycube Optimization for Hex-meshing (DENIS 2016)
- Polycube Simplification, Optimization and Remeshing (EG 2017)

## Teaching activities:

- Algorithms and Data Structure Lab. Course 2016 – 2018
- Various seminars and mini-courses



# Thanks!